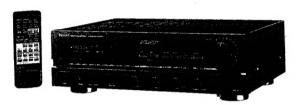
DENON

Hi-Fi AM-FM Stereo Receiver

SERVICE MANUAL MODEL DRA-625R/425R

AM-FM STEREO RECEIVER





DRA-625R

DRA-425R

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NIPPON COLUMBIA CO., LTD.

PRECAUTIONS FOR INSTALLATION

DRA-625R/425R uses a newly developed heat emitting unit by employing heat pipes. Since the heat pipes contain a coolant, the DRA-625R/425R must be set level or the desired heat emitting effect cannot be achieved. Always install this unit horizontally.

WICHTIGER HINWEIS ZUR AUFSTELLUNG

Der DRA-625R/425R wird durch eine Wärmeabgabeeinheit mit Wirmeableitungsroheren gekühlt. Da die Rogre Kühlflüssigkeit enthalten, muß der DRA-625R/425R für ausreichende Kühlung eben stehen. Das Gerät daher immer auf einer waagrechten Fläche aufstellen.

PRECAUTIONS DE MISE EN PLACE

Le DRA-625R/425R emploie une unité thermique noubellement développée comportant des tuyaux thermiques. Ces tuyaux contenant un liquide réfrigérant toujours placer le DRA-625R/425R en position horizontale, faute de quoi l'effet de radiation thermique ne pourra être obtenu. Toujours placer cet appareil en position horizontale.

PRECAUZIONI PER L'INSTALLAZIONE

Il DRA-625R/425R impiega una unità d'emissione del calore di nuova progettazione impiegante tubi termici. Contenendo i tubi termici un refrigerante, il DRA625R/425R deve essere sistemato orizzontale, al trimenti non è possibile ottenere l'effetto d'emissione del calore desiderato. Installare sempre questo apparecchio in posizione orizzontale.

PRECAUCIONES PARA LA INSTALACION

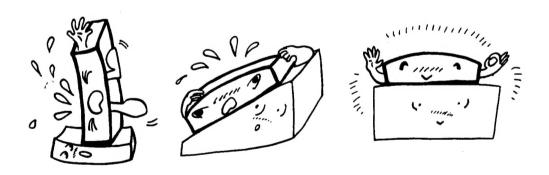
El DRA-625R/425R utiliza una unidad emisora de calor nuevamente desarrollada que emplea conductos de calor. Debido a que los conductos de calor contienen refrigerante, el DRA-625R/425R debe ajustarse al nivel o de otra forma el efecto deseado no podrà ser alcanzado. Instale siempre horizontalmente esta unidad.

VOORZORGSMAATREGELEN VOOR INSTALLATIE

De DRA-625R/425R maakt gebruik van een recentelijk ontwikkeld toestel dat warmte uitstraalt door gebruik van warmtebuizen. Aangezien de warmtebuizen een koelvloeistof bevatten, moet de DRA-625R/425R het ingestelde niveau hebben of het gewenste warmte uitstraaleffekt kan niet verkregen worden. Dit toestel moet horizontaal geplaatst worden.

OBSERVERA VID INSTALLERING

DRA-625R/425R har en nyutvecklad anordning för värmeavledning med rör. Dessa rör innehåller en kylvätska och därför måste DRA-625R/425R placeras på ett vågrätt underlag eftersom annars korrekt värmeavledningseffekt inte kan erhållas. Ställ alltid upp apparaten horisontellt.



For United Kingdom Model only.

WARNING:

As the colours of the wires in the mains lead of this appliance may not correspond with the coloured markings identifying the terminals in your plug proceed as follows:

The wire which is coloured blue must be connected to the terminal which is marked with the letter N or coloured black.

The wire which is coloured brown must be connected to the terminal which is marked with the letter L or coloured red.

IMPORTANT

The wires in this mains lead are coloured in accordance with the following code:

Blue: Neutral Brown: Live

Die Deutsche Bundespost informiert

Dieses. Gerät ist von der Deutschen Bundespost als Ton- bzw. Fernseh-Rundfunkempfänger zugelassen. Es entspricht den zur Zeit geitenden Technischen Vorschriften der Deutschen Bundespost und ist zum Nachweis dafür mit der DBP-Prüfnummer....gekennzeichnet. Bitte überzeugen Sie sich selbst. Dieses Gerät darf im Rahmen der nachstehend abgedruckten "Allgemeinen Genehmigung für Ton- und Fernseh-Rundfunkempfänger" in der Bundesrepublik Deutschland betrieben werden. Beachten Sie aber bitte, daß aufgrund dieser Allgemeinen Genehmigung nur Sendungen des Rundfunks empfangen werden duffen. "I) Wer unbefugt andere Sendungen (z. B. des Polizerlunks, des Seefunks, der öffentlichen beweglichen Landfunkdenste) empfangen verdenen duffen. "I) Wer unbefugt andere Sendungen (z. B. des Polizerlunks, des Seefunks, der öffentlichen beweglichen Landfunkdenste) empfangen verdenen durfen. "I) Wer unbefugt andere Sendungen (z. B. des Polizerlunks, des Seefunks, der öffentlichen beweglichen Landfunkdenste) empfangen ernschließlich Funkanlagen sich daher nach § 15 Absatz 2a des Gesetzes über Fernmeildeanlagen einschließlich Funkanlagen stört. Die Zusatzbuchstaben S. SE oder SK bei der DBP Prüfnummer besagen außerdern, daß das Gerät gegen störende Beenflussungen durch andere Funkanlagen (z. B. des Amataurfunks, des CB-Funks) werdigehend unempfindlich sit. Sollten ausnahmsweise trotzdem Störungen auftreten, so wenden Sie sich brite an die örlich zuständige Funkstorungsmeßstelle.

Allgemeine Genehmigung für Ton- und Fernseh-Rundfunkempfänger

Die Allgemeine Ton- und Fernseh-Rundfunkgenehmigung vom 11.12.1970 (veröffentlicht im Bundesanzeiger Nr. 234 vom 16.12.1970) wird unter Bezug auf Abschnitt lif der Genehmigung durch folgende Fassung der Allgemeinen Genehmigung für Ton- und Fernseh-Rundfunkempfänger gemäß den §§ 1 und 2 des Gesetzes über Fernmeideanagen ersetzt.

Genehmigung für Ton- und Fernseh-Rundfunkempfär

- Die Errichtung und der Betrieb von Ton- und Fernseh-Rundfunkempfangern werden nach §§ 1 und 2 des Gesetzes über Fernmeitdeanlagen in der Fassung der Bekanntimachung vom 17.3.1977 (BGBI. 1, S. 459) allge-mein genehmigt.
- renipenenings.

 Ton- und Fernseh-Rundfunkempfänger im Sinne dieser Genehmigung sind Funkanlagen gemäß § 1 Abs. 1 des Gesetzes über Fernmeldeanlagen, die ausschließlich die für Rundfunkempfänger zugelassenen Frequenzabstimbereiche **) aufweisen und zum Aufnehmen und gleichzeitigen Hör- oder Sichbarmachen von Tonoder Fernseh-Rundfunksendungen bestimmt sind. Zum Empfänger gehören auch eingebaute oder mit ihm fest verbundene Antennen sowen bei Unterteilung in mehrere Geräte die funktionsmäßig zigehtienden Geräte Außer für den Empfänger en gebaute oder mit ihm fest nur und Fernseh-Rundfunkempfänger nur mit besonderet Genehmigung der Deutschen Bundespost für andere Fernmeldezwecke zusätzlich benutzt werden. In die Empfänger eingebaute oder sonst mit ihm verbundene Zusatzgeität (z.B. Ultraschalllerinmeldeanlagen, intraorfermmeldeanlagen) werden von dieser Genehmigung nicht erfalbt ausgenommen die Einschlungen zum Empfänger verkerbsundlinkts). Desiglechen sind hander technische Empfängeregenschaften, die über den eigenlichen Zweck eines Rundfunkempfängers hinausgehen (z.B. zum Empfäng anderer Funkdienste, für die Wiedegabe im Rahmen von Textübertragungsverfahren) hierdurch nicht genehmigt. Hierfür gelten besondere Regelingen

ill.

Ton- und Fernseh-Rundfunkempfänger müssen den jeweils gettenden Technischen Vorschriften für Ton- und Fernseh-Rundfunkempfänger müssen den jeweils gettenden Technischen Vorschriften für Ton- und Fernseh-Rundfunkempfänger entsprechen. Eingebaute Zusatzgeräte müssen den für sie geltenden Bestimmungen und technischen Vorschriften, die um Amtsblatt des Bundesministers für das Post- und Fernseh-Rundfunkempfängern nachgekommen werden, mehre bei sehne errichteten und in Betrieb genommenen Ton- und Fernseh-Rundfunkempfängern nachgekommen werden, wenn durch den Betrieb dieser Rundfunkempfänger andere elektrische Anlagen gestött werden.

Sertemiklig hergestellte Ton- und Fernseh-Rundfunkempfänger müssen zum Nachweis dafür, daß sie den Technischen Vorschriften entsprechen, mit einer OBP-Prüfnummer gekennzeichnet sein.***] Die DBP-Prüfnummers gekennzeichnet sein.***

10 der DBP-Prüfnummer gekennzeichnet sein.**

11 der der elektrische und mechanische Sicherheit und die Einheltung der Strahlenschutzbestimmungen nichts aus.

2. Ton- und Fernseh-Rundfunkemplänger dürfen an ortsfesten oder nichtortsfesten Rundfunk-Emplangsantennenanlagen. -Verteilantigen oder Kabellerinsehanlagen betrieben und im Rahmen der Bestimmungen über private Drahtfernmeideanlagen verbrunden werden. Auf demselben Grundstück oder innerhalb eines Fahrzeuges dürfen Ton- und Fernseh-Rundfunkempfänger mit anderen Geräten oder sonstigen Gegenständen (z.B. Plattenspieler, Magnetaufzeichnungs und -Wiedergabeger alte. Antennen) verbrunden werden, solern diese Geräte von der Deutschen Bundespost geneimmigt sind oder alte. Antennen) verbrunden werden, solern diese Geräte von der Deutschen Bundespost geneimmigt sind oder

anderen Geräten oder sonstigen begenstenigen i. D. Freitensprecht im der Schaffen der Schaffen der Schaffen der Schaffen der Schaffen der Schaffen Bundespost genehmigt sind oder keiner Genehmigung bedürfen. Die raumliche Kombination von Funkanlagen mit Ton- oder Fernseh-Rundfunkempfangern ist nu dann zulässig, wenn die betreffenden Funkanlagen je für sich genehmigt sind.

wenn die betreffenden Funkanlagen je für sich genehmigt sind.
Mit Ton- oder Fernseh-Rundfunkempflangern durfen aufgrund dieser Genehmigung nur Sendungen des Rundfunks empfangen werden, also übertragener Tonsignale Musik. Sprachel und Fernsehsignale (nur Bildinformationen). Andere Sendungen (z.B. des Polizefunks, der öffentlichen beweglichen Landfunktieriste, Datenübertragungen) dürfen nicht aufgenommen werden, werden sie jedoch unbeabsichtigt empfanger, so durfen sie weder aufgezeichnet, noch anderen mitgeteit, noch für irgendweiche Zwecke ausgewertet werden. Das Vorhandensen solcher Sendungen darf auch nicht anderen zur Kennins gebracht werden.

Durch Ton- oder Fernseh-Rundfunkempfänger darf der Betrieb anderer elektrischer Anlagen nicht gestört wer-

den.
Anderungen der Ton- oder Fernseh-Rundfunkempfänger, die die zulässigen Frequenzabstrimbereiche der Empfänger erweitern, gehen über den Umfang dieser Genehmigung hinaus und bedürfen vor ihrer Ausführung einer besonderen Genehmigung der Deutschen Bundespost. Wer aufgrund dieser Genehmigung einen Ton- oder Fernseh-Rundfunkempfänger betreibt, hat bei einer Anderung der kennzeichnenden Merkmale von Ton- oder Fernseh-Rundfunksendem (insbesonders bei Andeuing des Sendeverfährens oder bei Frequenzwechselt) die ggf. notwendig werdenden Anderungen au den Rundfunkempfängern auf seine Kosten vornehmen zu lassen.

kemprangern auf seine Kosten vornehmen zu lassen. Die Deutsche Bundespost ist berechtigt, Rundfunkempfänger und mit ihnen verbundene Gerätt darauf zu prü-en ob die Auflagen der Genehmigung und die Technischen Vorschriften eingehalten werden. Den Beauftragten der Deutschen Bundespost ist das Betreten der Grundstücke oder Räume, in einen sich To-oder Fernseh-Rundfunkempfänger befinden, zu den verkehrsüblichen Zeiten zu gestatten. Bekinden sich der Rundfunkempfänger oder mit ihnen verbundene Geräte nicht im Verfügungsbereich desjesigen, der die Empfänger betreibt, so hat er den Beauftragten der Deutschen Bundespost Zutritt zu diesen Tsien zu ermög-lichen.

Bei Funkstörungen die nicht durch Mängel der Rundfunkemplänger oder der mit ihnen verbundenei Geräte verur-sacht werden, können die Funkmeßdienste der Deutschen Bundespost zur Feststellung der Störuig in Anspruch genommen werden.

1. Diese Genehmigung kann allgemein oder durch die ortlich zuständige Oberposidrektion einemeinzelnen Beireiber gegenüber für einen bestimmten Rundfunkempfänger widerrufen werden. Ein Widerruf is insbesondere zulässig, wann die unter Abschnitt III aufgeführten Auflägen nicht erfüllt werden. Anstatt die Genehmigung zu widerrufen, kann die Deutsche Bundespost anordnen, daß bei innem Verstoß gegen eine Aufläge ein Ton- oder Fernseh-Rundfunkempfänger außer Betrieb zu setzen ist und irist bei Einhaltung der Auflagen wieder betrieben werden darf.
Die Auflagen dieser Genehmigung können jederzeit ergänzt oder geändert werden.

Diese Genehmigung ersetzt die Allgemeine Ton- und Fernseh-Rundfunkgenehmigung vom 11.1/, 1.970. sie gilt ab 1.7.1979.

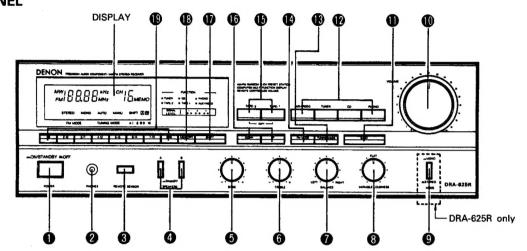
Bonn, den 14.5.1979

^{*)} Zun Empfang anderer Sendungen derf dieses Geräf nur mit Genehmigung der Deutschen Bundespost benutzt werden. Allgemein genehmigt ist zur Zeit der Empfang der Aussendungen von Amaleurfunkstellen unt der Normal-frequenz- und Zeitzleichensendungen.

**) Siele Technische Vorschriften für Ton- und Fernseh-Rundfunkempfänger, veröffentlicht im Amtsblatt des Bundesministers für das Post- und Fernmeldewesen.

**) Für gunahmisweise noch nicht gekennzeichnete, vor dem 1.7.1979 errichtete und in Betrieb genommene Ton-Rundfunkempfänger wird die Kennzeichnung nicht verlangt.

NAME AND FUNCTION OF PARTS FRONT PANEL



POWER (Power Switch)

When the switch is pushed, power is supplied, and the DISPLAY is lit.

It takes several seconds for the system to operate after power on. This is normal since the built-in muting circuit suppresses noise generated at power on or off.

PHONES (Headphones Jack)

The jack is used for connecting the headphones.

REMOTE SENSOR (Remote Control Photosensitive

- This window receives the light transmitted from the wireless remote control unit.
- The RC-111 wireless remote control unit should be operated to the direction of the photosensitive window.

SPEAKERS (Speaker Select Switch)

A desired speaker system can be selected in three way: speaker system A, speaker system B, and speaker systems

When the switch is "off", no sound is produced through speakers, and sound is produced only at the headphones.

BASS (Bass Control)

Use the control to adjust bass sound quality. When the knob is at the center, frequency characteristics under 100 Hz are flattened. When the knob is turned clockwise, bass is emphasized, and when turned counterclockwise, bass is de-emphasized.

TREBLE (Treble Control)

Use the control to adjust treble. When the control knob is at the center, frequency characteristics over 10,000 Hz are flattened. When the knob is turned clockwise, treble is emphasized, and when turned counterclockwise, treble is de-emphasized.

BALANCE (Balance Control)

Use to control the balance between the two channels. When the knob is at the center, the amplitude of the amplifier at both channels is equal.

8 **VARIABLE LOUDNESS (Loudness Control)**

At low volumes human hearing is less sensitive to low (BASS) and high (TREBLE) sound. Use the variable loudness to compensate the insensitivity at low listening levels, rotate this control counterclockwise until natural balance of BASS and TREBLE has been restored.

MODE (Mode Switch) (DRA-625R only)

- stereo: This position is set for stereo signal. (___).
- mono: This position is set for monophonic signal. It can be used to check the speaker phase or the stereo balance. (-).

❿ **VOLUME (Volume Control)**

• CD:

This controls the overall volume level. When the knob is turned in the clockwise direction, volume, increases. When turned counterclockwise, volume decreases.

BAND SELECT (Band Selector Button)

This switch selects the Band, AM or FM, AM is displayed in MW in the indicator @.

INPUT SELECTOR (Input select buttons)

This button is used to select the audio program source. PHONO:

Used to select the output from a record player that is connected to the PHONO

terminal. Used to listen to a compact disc player

or other component that is connected to

the CD terminal.

TUNER: Used to listen FM or AM radio.

AUX/VIDEO: Use when playing back the audio from a

Hi-Fi video, TV tuner, video disc player or other component connected to the

VIDEO or VCR terminal.

This receiver used a microcomputer. When the power is turned ON, the INPUT SELECTOR is initialized to TUNER position.

B **TUNING MODE (Tuning Mode Button)**

This switch selects the tuning mode, automatic or manual tuning. The mode changes alternatively between AUTO and MANU each time the button is pressed.

AUTO/MANU Tights up the display.

AUTO: The FM or AM signal is tuned automatically.

MANU: The desired signal can be tuned manually.

FM MODE (FM Mode Button)

This switch selects the FM mode, Mono or Stereo. In the Mono mode, MONO lights up and in the Stereo mode, STEREO lights up when a stereo signal is being received. Furthermore, the FM mode can be sotred at the preset channels along with the frequencies.

STEREO:

FM stereo and mono signals can be received. FM noise in no signal reception is eliminated

in this position.

MONO: All FM signals are received in Monaural. AM is not affected. If there is a lot of noise in the STEREO position, set the switch in the MONO position.

TAPE SELECTOR (Tape selector switch)

Toggle keys have been used for selection of TAPE-1 and TAPE-2. Pressing them an uneven number of times turns the function on, pressing them an even number of times turns the function off.

- TAPE-1: Used to play a tape deck connected to the TAPE-1 terminal.
- TAPE-2: Used to play a tape deck connected to the TAPE-2 terminal.

Tape-to-Tape Dubbing

- ① Connect the two tape decks to this unit as shown in the connections.
- Load the original tape in tape deck 1 and the blank tape in tape deck 2.
- Press the TAPE-1 Selector Button (indicator lights).
- Put tape deck 1 in the playback mode and tape deck 2 in the recording mode. Follow tape deck operating instructions.
- The recording can be monitored through the speakers or headphones. (If tape deck 2 has three heads, the just-recorded signal can be monitored when the tape 2 button is pressed.)

TUNING (Tuning Buttons)

Use these buttons for either manual tuning or automatic

- UP: When this button is pressed, the tuning goes up the band.
- DOWN: When this button is pressed, the tuning
- goes down the band.

 Manual Tuning (Set the TUNING MODE

 "MANU" by pushing the TUNING MODE Button (8.) In FM mode, the frequency indicator moves in 50 kHz steps. In am, the indicator moves in 9 kHz steps. If the button is pressed for more than 1 second, the indicator moves quickly and continuously up or down until released.

- Automatic Tuning (Set the TUNING MODE 4) "AUTO" by pushing the TUNING MODE Button (6).) For example, when the "up" button is pressed, the frequency indicator moves up the band until a broadcast signal is received.
 - If no more signals are detected, the indicator moves to the upper limit and starts from the lower end. (When the "down" button is pressed, the indicator
 - travels down in the same way.)

While the button is continuously pressed, broadcast signals cannot be tuned; the indicator continuously travels up or down the band. Automatic tuning is only provided for radio stations of usable strength; a sudden strong noise may disturb automatic tuning.

When the desired signal is weak, use manual tuning.

SHIFT (Shift Button)

This switch is used to change eight preset buttons (9 to 1 ~ 8 channels or 9 \sim 16 channels. The SHIFT \mathbb{A}/\mathbb{B} is then on. Each recycle shifts from SHIFT A to SHIFT B. If storing or retrieving data into or from the preset 1 \sim 8 channels, specify SHIFT \triangle . Similarly, to use preset 9 \sim 16 channels, specify SHIFT \triangle .

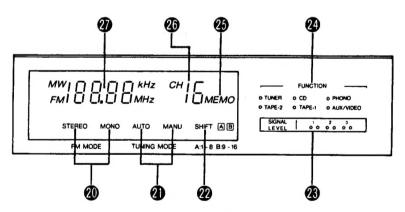
MEMORY (Memory Button)

This switch is used to register the desired radio station to one of the preset buttons memory. When pressing this button, the memory indicator @ lights for approximately 5 seconds. During this interval, the desired station can be registered in the memory.

PRESET CHANNEL 1 \sim 16 (Station Presetting But-

These buttons are used for storing or calling station. With the shift button n you can preset 1 \sim 8 and 9 \sim 16 channels, a total of 16 AM and FM stations in eight preset buttons. When the preset channel buttons are in operation, an indicator (SHIFT A / B) illuminates. When radio stations are memorized with these buttons, a desired station can be easily tuned in without pressing the tuning buttons.

DISPLAY



FM MODE (STEREO/MONO Indicator)

Lights automatically when receiving a stereo signal in the "STEREO" mode. Does not light for stereo reception in the "MONO" mode.

TUNING MODE (AUTO/MANUAL)

Pressing TUNING MODE ® causes AUTO and MANU to light up alternately.

SHIFT A B (Shift Indicator)

The preset channel which is selected with the Shift Button is displayed by the SHIFT A or B.

SIGNAL LEVEL (Signal-Level Indicators)

This indicator shows the signal strength level of AM and FM broadcast station. The best position for reception is obtained when the maximum number of indicator lamps are illuminated.

FUNCTION (Input Selector Indicator)

The program source selected by Input Select Switch or Tape Select Switch is displayed by the indicaor.

MEMO (Memory Indicator)

This indicator lights when the MEMORY buton (is pressed.

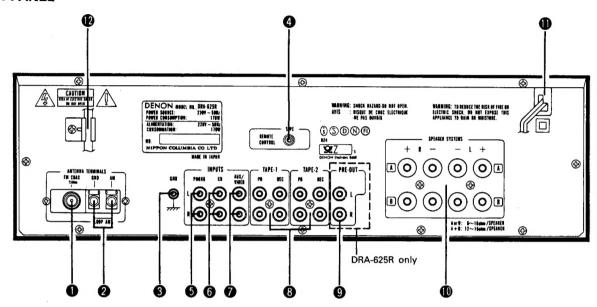
CHANNEL

When using the channel preset button (6), the channel is displayed and the frequency for that channel stored in memory is displayed in 3.

FREQUENCY DISPLAY (Frequency Indicator)

The frequency is displayed in numerals. It is dipplayed in MHz for FM and in kHz for MW.

BACK PANEL



FM ANT (FM Antenna Terminals)

75-ohms coaxial cable can be connected to this terminal. For antenna connecting procedure, see the ANTENNA INSTALLATION (page 7).

2 AM ANT (AM Antenna Terminals)

Connect the attached AM loop antenna. (Refer to page 7 for connection).

Connect to this terminal when a medium wave outdoor antenna is used.

GND (Grounding Terminal)

The grounding wire of the turntable is connected here.

- Hum or noise may be generated if the grounding wire is not connected.
- **4** TAPE/REMOTE CONTROL

This terminal is exclusively used for sending the remote control signals to the tape deck. Connect it with a 3.5mm mini-jack cord.

Note:

connected here.

Do not hook up a headphones or microphone jack cord. Use this jack to connect a Denon cassette deck with a remote control jack (wired).

If the cassette deck does not have this jack, wired remote control is not possible.

PHONO (Phono Input Terminals)

The output cord of the turntable is connected here. Since the input sensitivity of "PHONO" is extremely high, do not use the unit without the input pin cord. If used without this cord, the speakers may generate hum.

(a) CI

The output cord of the CD player is connected here.

AUX/VIDEO

An AUX/VIDEO, such as a VCR or Video Disk may be

TAPE-1, TAPE-2 (Audio Playback and Recording Terminals)

Tape decks can be connected for full use including paying or copying.

PRE-OUT (DRA-625R only)

Output signals for power amplifiers are sent from these jacks. The rated output is 1.0 volts.

The signals do not pass through the bass and treble circuits.

SPEAKER SYSTEMS (Speaker Terminals)

Two pairs of speakers A and B can be connected to these terminals.

AC CORD (Power Cord)

Connect this cord into the wall outlet.

M AM LOOP ANT (AM Loop Antenna)

Correctly connect the AM loop antenna to the antenna terminal. Broadcasting cannot be received when the connection is incomplete.

Adjust the antenna for optimum reception while receiving the medium wave broadcasting. Do not place a pin cord, SP cord or electric cord near the antenna. This may cause noise generation.

Note:

- Two FM antennas should not be connected simultaneously.
- Even if an external AM antenna is used, the AM loop antenna should not be disconnected.
- AM loop antenna lead terminals do not touch the metal part of the back panel.

ANTENNA INSTALLATION

The T-type indoor antenna (300 ohm) can be used inside wooden houses for local FM stations and strong signals. Orient the T-shaped part for optimum reception and mount the antenna on the wall or ceiling. (FM indoor antennas may not consistently ensure stable reception, due to environment changes. In such cases use an FM indoor antenna temporarily until an outdoor antenna is installed.)

75 ohms coaxial cable (3C-2V, 5C-2V) is preferable to obtain better performance of the tuner.

(To use of a 300 ohm FM outdoor antenna, connect to the 300 ohm terminals.)

AM ANTENNA

Attach the accessory AM loop antenna to the antenna holder on the back panel.

Connect the leads to AM and GND terminal. Use this terminal also for an outdoor antenna.

Orient the loop antenna horizontally to obtain optimum reception. Where broadcast stations are distant and only weak signals are received, or where signals are blocked by obstacles, install an AM outdoor antenna.

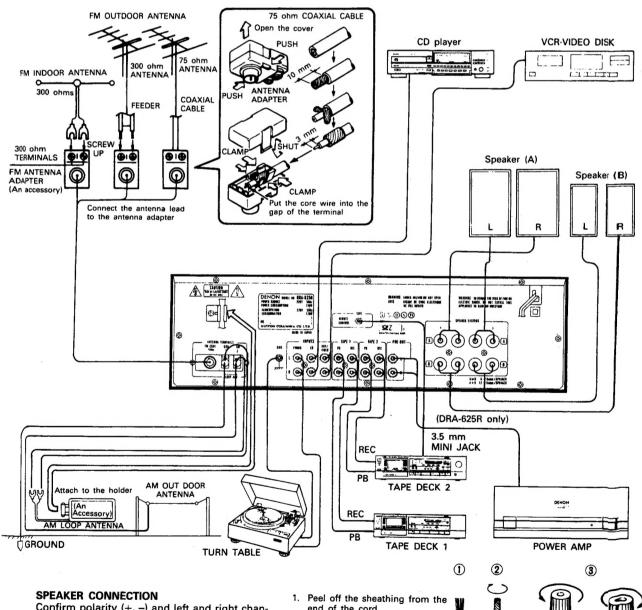
GROUNDING

If there is reception noise, use of grounding wire is recommended.

Connect a thick insulated wire to the "GND" terminal, and attach the unconnected bare end to a metal water pipe, grounding rod, or grounded copper plate.

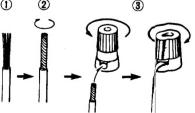
Never connect the grounding wire to a gas pipe. This could cause fire or explosion.

CONNECTIONS



Confirm polarity (+, -) and left and right channels (L, R). Connect the speaker pairs to the SPEAKER terminals A or B on the back panel. Connections must be made with power cord disconnected.

- end of the cord.
 - Twist the wire strands.
- Loosen the speaker terminald, insert the wire lead portion of the code, and then tighten the terminnals.



CAUTION

Protective Circuit

This set is equipped with a high speed protective circuit. This circuit protects the internal circuitry from damage due to large currents flowing when the speaker jacks are not completely connected or when an output is generated by a short circuit. This protective circuit's operation cuts off the output to the speakers. In such a case, be sure to turn the power to the set off and check the connections to the speakers. Then turn the power on again. After muting for several seconds, the set will operate normally.

HOW TO PRESET THE STATION

- 1. Set the BAND SELECT button to "AM" or "FM", and press the TUNING button to tune the desired station.
- Specify the preset buttons 1 \sim 8 or 9 \sim 16 by the SHIFT button.
- Press the MEMORY buttons and MEMORY indicator lights for about 5 seconds. During this time, press one of the eight PRESET channel
- The channel corresponding to the pressed button is displayed and the indicated frequency is stored in memory for that channel. If preset button is inoperative with MEMORY illuminated, press MEMORY and preset buttons again.

 - This model has a last channel memory system. It stores the last channel used power off.

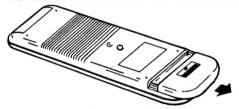
 This model is designed to store and retain the stations that have been previously registered in the memory, even if the tuner is deenergized temporarily. The memory can hold resistered data for approximately about a month [Temperature: 68°F (20° C), relative humidity: 65%]. If the memory is erased reset the preset data.

PLAYBACK USING THE REMOTE CONTROL

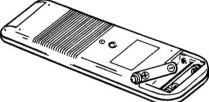
The accessory RC-111 remote control unit is used to control the RECEIVER from a distance.

Inserting the dry cell batteries

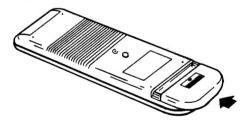
Remove the rear cover on the remote control unit.



2 Insert two size R03 (AAA) dry cell batteries as shown in the diagram on the battery supply unit.



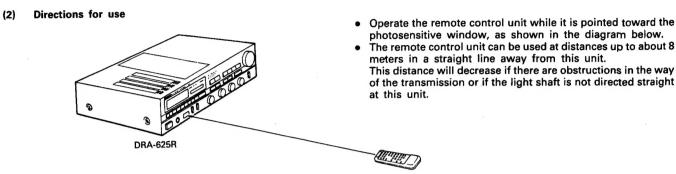
3 Replace the rear cover.



Notes on Use of the Batteries

- The remote control unit uses size R03 (AAA) dry cell batteries.
- The batteries will need to be replaced approximately once a year, this will depend upon how often the remote control is
- If, in less than a year from the time new batteries were inserted, the remote control fails to operate this unit from a near-by position, it is time to replace the batteries.
- Insert the batteries properly, following the diagram on the remote control battery supply unit, and making sure to align the plus and minus sides of each battery.
- Batteries are prone to damage and leakage. Therefore:
 - Do not combine new batteries with used ones.
 - Do not combine different types of batteries.
 - Do not jumper the opposite poles of the batteries, expose them to heat or break them open, or put them into open
- When the remote control is not to be used for a long period of time, remove the batteries from the unit.
- If the batteries have leaked, remove any battery fluid from the inside of the battery supply unit by wiping it out thoroughly, and insert new batteries.

It may be difficult to operate the remote unit with a fluorescent light near the set, in particular near the remote control sensor, but this is not a malfunction. Should this happen, move the fluorescent light away from the set.



Note on Operation

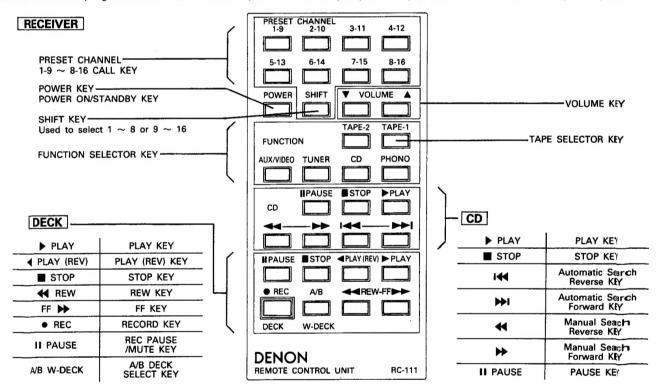
- Do not press the operating buttons on the receiver and the remote control unit at the same time. This will cause misoperation.
- Operation of the remote control will become less effective if the infrared photosensitive window is exposed to strong light or if there
 are obstructions between the remote control unit and the photosensitive window.
- In case you operate your VCR, TV or other components by remote control, do not operate buttons on two different remote control units at the same time. This will cause mis-operation.

Operate not only the DRA 625R or 425R receiver but also a cassette deck and a CD player from the handy full-system remote control pad.

Remote Control Section

Full-system Remote Control

The full-system remote control operates all of the important functions of the receiver such as function switching, volume control, and tuner memory. But that's not all! The same control pad can also control the important functions of a CD player and cassette deck when combined with the DRA 625R or 425R to create a remarkably ergonomic and versatile DENON system with all the quality sound reproduction that the devoted audiophile expects.



- The RC-111 Remote Control Units control CD players (exclude DCD-1800R) and cassette decks made by DENON.
- The upper row is the indicator for RECEIVER and the lower row is the indicator for CD player and Cassette Deck.

For details of each operation, see the instruction manual for the CD player or cassette deck.

CAUTION:

- If the power is turned off with the remote control unit, the receiver is switched to the power stand-by state. If you are to be alsent for a long period of time, be sure to turn the power off using the POWER switch on the receiver.
- In the standby mode, one of the input selector indicators @ remains lit.
- You may experience erratic operation of the remote control unit if it is operated in fluorescent light and direct sunlight, in pirticular if
 this light strikes the remote control sensor on the receiver. However, this is not a malfunction, and if this should happen, potent the
 sensor against such light.

TROUBLESHOOTING

- 1. Have all connections been made properly?
- 2. Have you followed all operational instructions correctly?
- 3. Check speaker and the turntable systems for proper operation.

When your unit does not seem to be operating correctly, first check the items in the following table. If the symptom does not correspond to any of the problems as shown below, turn off the power sources immediately and contact your DENON dealer.

Problem	Cause	Remedy
FM AND AM RECEPTION		
Radio program can not be received.	Antenna connection is wrong. A signal strength is weak.	Check the connection. Check the antenna installation.
Noise is reproduced.	 A signal strength is weak. Automobile ignition noise interferes with reception. Other electrical equipment interferes with reception. 	 Install an outdoor antenna. Keep the antenna away from the street. Keep the equipment away from this set, or turn off the power of the other equipment.
The preset frequencies are erased.	The memory back-up term (about 1 month) passed.	Preset again.
In automatic tuning, the frequency doesn't stop at the radio station.	A signal strength is weak.	Use manual tuning
In automatic tuning, it stops at the one step lower or higher frequency than the radio station.	 Noise or strong signal strength is received. 	Use manual tuning for optimum re- ception.
PLAYBACK OF THE AUDIO EQUIPMENTS	}	
No sound is produced with power on.	 Input and speaker cords connection are wrong. Speaker switch is off. The INPUT SELECTOR buttons are in wrong position. The protective circuit is operating. The fuse has blown out. 	 Check the connection. Turn on speaker switch. Check these position. Turn the power off once, check the connections to the speakers, then turn the power on again. Ask your dealer, or the nearest DENON representative.
Audible hum when playing records.	 The input and grounding cords connection of the turntable are wrong. The cords connection of the cartridge are wrong. The interference from the nearby TV or radio transmission antenna. 	 Check the connection. Check the connection. Ask your dealer, or the nearest DENON respresentative.
Howling, is produced when the volume control is turned up too high while playing records.	 The vibrations and sounds transmit from the speakers to the turntable. 	 Insulate the vibrations, or keep the speakers away from the turntable.
Cracking noise is produced when playing records.	 The record is stained with the dust. The stylus tip of the cartridge is stained with the dust. The cartridge is defective. 	 Clean the record. Clean the stylus tip. Try the other cartridge.

1.6 µV (15.3 dBf) 23 µV (38.5 dBf)

0.12% (DRA-625R) 0.15% (DRA-425R) 0.25% (DRA-625R) 0.3% (DRA-425R)

3V DC Two size R03 (AAA)

dry cell batteries 60 mm (2-23/64")W × 165 mm (5-31/64")H × 16 mm (5/8")D (Includes battir ies)

80 g (about 2 oz) (Includes batteries)

SIGNAL FLOWING TABLE

SOURCE	TAPE-1	TAPE-2		SOUND	
SOURCE	IAFE-I	TAPE-2	SPEAKER	TAPE 1 REC	TAPE 2 REC
PHONO or	OFF	OFF	SOURCE	SOURCE	SOURCE
CD or	ON	OFF	TAPE-1	SOURCE	TAPE 1
TUNER	OFF	ON	TAPE-2	SOURCE	SOURCE
AUX/VIDEO	ON	ON	TAPE-2	SOURCE	TAPE 1

SPECIFICATIONS

0	PECIFICATIONS					
AI	MPLIFIER SECTION			TUNER SECTION		
	Continuous Power Output:			[FM] (note: µV at 75 ohms, 0 dB	· ·	
		(4 ohms, DIN 1 k	Hz T.H.D. 1%)	Receiving Range:	87.5 ~ 108 MHz	
		65 W + 65 W		Usable Sensitivity:	0.9 µV (10.3 dBf)	
		(8 ohms, 20 Hz ~	~ 20 kHz T.H.D. 0.05%)	50 dB Quieting Sensitivity:	MONO	1.6 µV (15.3 dBf
		DRA425R: 70 W	+ 70 W		STEREO	23 µV (38.5 dBf)
		(4 ohms, DIN 1 k	Hz T.H.D. 1%)	Signal to Noise Ratio		
		50 W + 50 W		(IHF-A):	MONO	82 dB
		(8 ohms, 20 Hz -	~ 20 kHz T.H.D. 0.05%)		STEREO	78 dB
	Power Bandwidth (IHF):	5 Hz ~ 40 kHz (T	.H.D. 0.05% both	Total Harmonic Distortion		0.400/ /0.04.00/
		channels driven	at 8 ohms)	(at 1 kHz):	MONO	0.12% (DRA-62!
	T	0.40	0.009% (DRA-625R)			0.15% (DRA-42)
	Total Harmonic Distortion:	-3 dB power int	0.01% (DRA-425R)		STEREO	0.25% (DRA-62)
	Frequency Response:	PHONO RIAA St	andard Curve (Record-			0.3% (DRA-42)
		ing Output)		Capture Ratio:	1.2 dB	
		MM	20 Hz ~ 20 kHz ±0.5 dB	Image Rejection:	70 dB	
		TAPE-1-2, CD,	20 Hz ~ 50 kHz ±1.5 dB	AM Suppression:	60 dB	
		AUX/VIDEO	(at 1W)	Selectivity (±300 kHz):	60 dB	
	Input Sensitivity and		(22.00)	Frequency Response:	30 Hz ~ 15 kHz	+0.2 -1.5 dB
	Impedance:	PHONO MM	2.5 mV 47 k ohms			-1.5
	,	TAPE-1-2, CD,	150 mV 29 k ohms	Stereo Separation		
		AUX/VIDEO		(at 1 kHz):	40 dB	
	Maximum Input Level			[AM]		
	(at 1 kHz):	PHONO MM	110 mV	Receiving Range:	522 ~ 1611 kHz	
	Signal to Noise Ratio			Usable Sensitivity:	18 µV	
	(IHF-A):	PHONO MM	86 dB at 5.0 mV input	Signal to Noise Ratio:	55 dB	
		TAPE-1-2, CD,				
		AUX/VIDEO	95 dB	General		
	Tone Controls:	BASS	±8 dB at 100 Hz	Power Supply:	AC 220V, 240V/50	
		TREBLE	±8 dB at 10 kHz	Power Consumption:	170W (DRA-625R	•
	Loudness, Control Effect:		NESS at 10 positions,		140W (DRA-425R	•
		50 Hz/10 kHz, +1		Dimensions:	434 mm (17-3/32'	•
	Pre-out terminals				$(5-1/2")H \times 350 \text{ m}$	
	Rated output power:	1.V (at 100 k ohm	s load)	Weight:	7.4 kg (16 lbs 5 Oz	
	(DRA-625R only)	,			7.3 kg (16 lbs 1 Oz	z) (DRA-425R)
	(5.5. 525. 5111)			REMOTE CONTROL UNIT	RC-111	
				Remote control system:	Infrared pulse sys	
				Dansey and the last	01/00 *	00 / 4 4 4 1

Design and specifications are subject to change without prior notice.

Power supply:

Weight:

External dimensions:

REMOVAL OF EACH SECTION

1. Top Cover

- 1) Unfasten 7 screws.
- 2) Detach the top cover by means of lifting it upward.

2. Front Panel

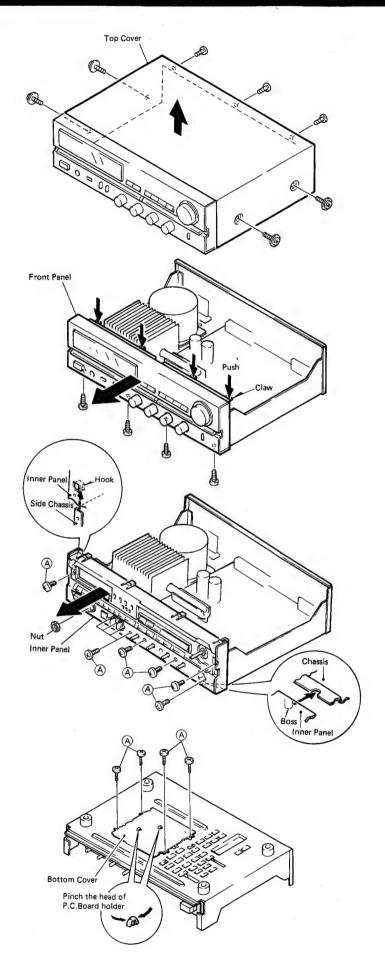
- 1) Remove 4 screws, and push 4 claws in the arrow direction to release the Front panel.
- 2) Draw out the Front Panel frontward.

3. Inner Panel

Unfasten 8 screws (A) with nuts, and draw out the Inner Panel frontward.

4. Bottom Cover

Remove 4 screws (A). Then pinch the head of P.C.Board holder at the two places and detach the Bottom Cover.

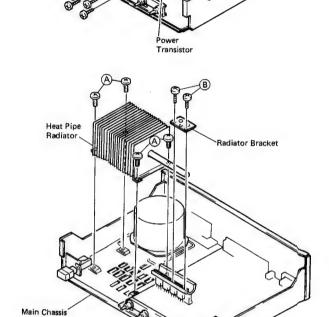


5. Power Transistor

- Remove screws for the transistor to be exchanged.
- 2) Unsolder the soldered joint and remove.

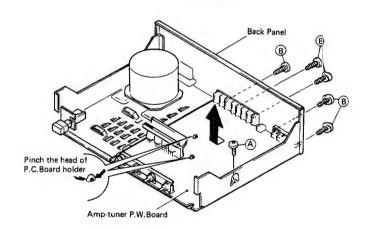
6. Heat Pipe Radiator

Remove 4 screws (A), and unfasten 2 screws (B) holding the radiator bracket. Then pull the Heat Pipe Radiator upward from the chassis.



7. Amp-tuner P.W.Board

Remove 1 screw (A) securing the Board and 5 screws (B) from the Back Panel side. Then pinch the head of P.C.Board holder at the two places and take out the Board in the direction arrow shows.



METHOD OF ADJUSTMENTS

When making adjustments, be sure the power supply is at the rated voltage and the room air is in normal condition with respect to temperature and humidity.

Amplifier Section

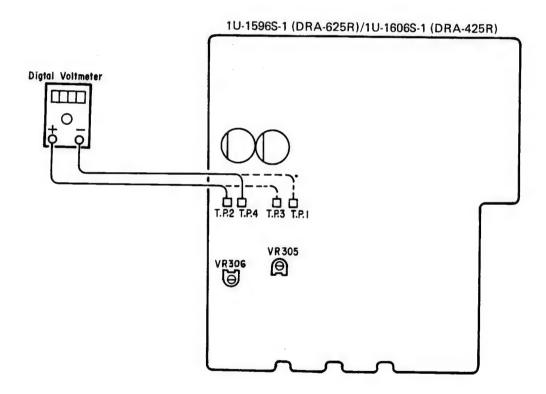
1. IDLING CURRENT

(1) Set controls as follows,

POWER Switch \rightarrow off (1) VOLUME Control \rightarrow 0 (min.) SPEAKERS \rightarrow off (1) Temperature \rightarrow 15°C \sim 30°C

VR305 and VR306 of the 1U-1596S-1 (DRA-625R) (1U-1606S-1, DRA-425R) (AMP. TUNER Unit) \rightarrow Center Power supply \rightarrow Rated Voltage ±1%, 50 Hz,

- (2) Connect Digital Voltmeter to the test points 1 (-), 3 (+) and 2 (+), 4 (-) of the 1U-1596S-1.
- (3) Turn the Power Switch on and rotate VR305 clockwise so that the Digital Voltmeter reads 5.0 mV ±0.2 mV DC at the test point 1,3 Follow the same procedure to VR306 for test point 2, 4.
- (4) Warm up three minutes, then readjust VR305 and VR306 as in step (3) so that the Digital Voltmeter reads 5.0 mV ±0.5 mV DC.



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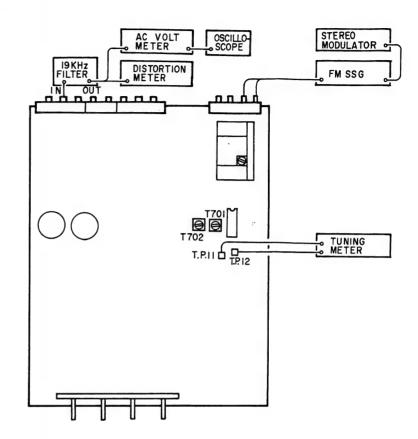
												2008
Chan	Alignment	Tuning			Input			O	Output	Ac	Adjust	
<u> </u>		Setting	Туре	Frequency	Input Level	Modulation	Coupling	Type	Connect to	Points	Adjust to	nemarks
1	Tuning Center 98 MHz	98 MHz	FM SSG, Mono	98 MHz	бо двд	None	Antenna Terminal	Center Meter T.P. 11, 12	T.P. 11, 12	T701	Center of Tuning Meter	Function: FM Mode: Auto
2	Distortion (Mono)	98 MHz	FM SSG, Mono	98 MHz	60 dBµ	1 kHz 100%	Antenna Terminal	Distortion Meter	TAPE REC (L)	T702	Minimum Distortion	Function: FM Mode: Auto
က	Distortion (Stereo)	98 MHz	FM SSG Stereo (L)	98 MHz	60 dBµ	Main: 1 kHz L-ch 90% Pilot: 10%	Antenna Terminal	Distortion Meter	TAPE REC (L) Front End	IFT on Front End	Minimum Distortion	Function: FM Mode: Auto
_	Noise Center											

AM ALIGNMENT

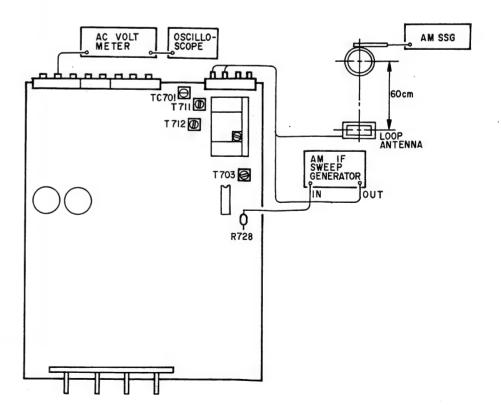
Σ	AM ALIGNMENT											Table 2	
-	AM IF	1	AM IF Sweep	ı	Input Level is not over to work A.G.C.	I	AM Antenna Terminal	Monitor- scope	R728 GND	1703	Maximum Height and Best Symmetry Curve	Function: AM Center of Wave Form: 450 kHz	
7	Receiving Band Alignment	522 kHz	AM SSG	522 kHz	Input Level is 400 Hz not over to 30% work A.G.C.	400 Hz 30%	Loop Antenna	Electric DC Voltmeter	R 808 GND	T712	1.2V±20mV	Function: AM	
m	Tracking	603 kHz	AM SSG	603 kHz	Input Level is 400 Hz not over to 30% work A.G.C.	400 Hz 30%	Loop Antenna	Audio V.M.	TAPE REC (L) T711	1711	Maximum Output	Function: AM	
)	Alignment	1404 kHz	AM SSG	1404 kHz	Input Level 400 Hz is not over to 30%	400 Hz 30%	Loop	Audio	TAPE REC (L) TC701	TC701	Maximum	Function: AM	

CONNECTION DIAGRAM OF MEASURING INSTRUMENTS

• FM

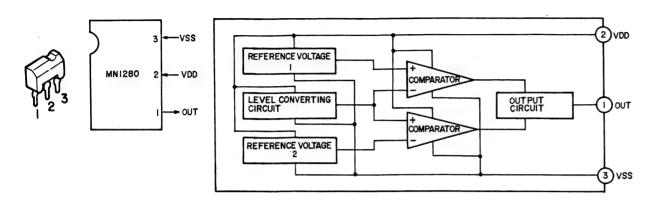


AM



SEMICONDUCTORS

• IC's MN1280S (Matsushita)

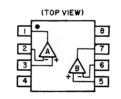


M5238P (Mitsubishi)

NJM2043DD (JRC)

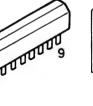


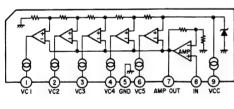


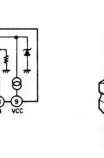


LB1403N (Sanyo)

HD14082BP (Hitachi)

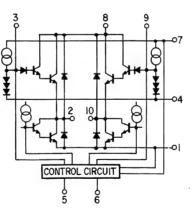






IN 2A 3

IN3A 4



14 VDD

13 OUTB

12 IN4B

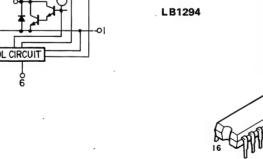
II IN3B

10 IN2B

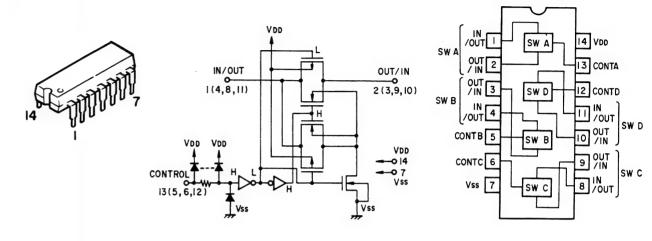
8 NC

(TOP VIEW)

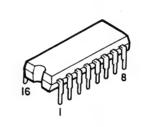
BA6229

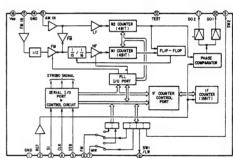


LC4966 (Sanyo)



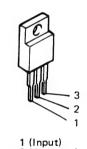
TC9172AP



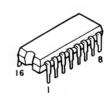


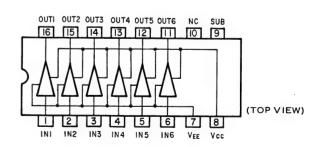
L78M12ML

L78M05ML (Sanyo)



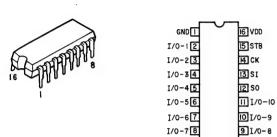
1 (Input) 2 (Common) 3 (Output)

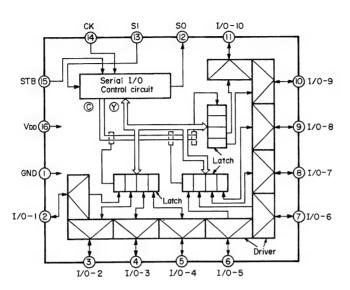




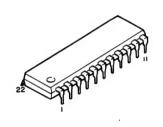
16

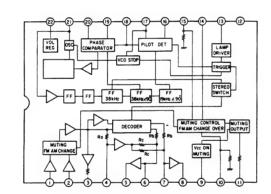
TC9173P



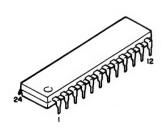


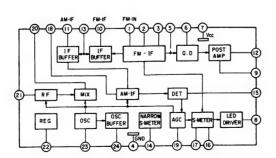
LA3401

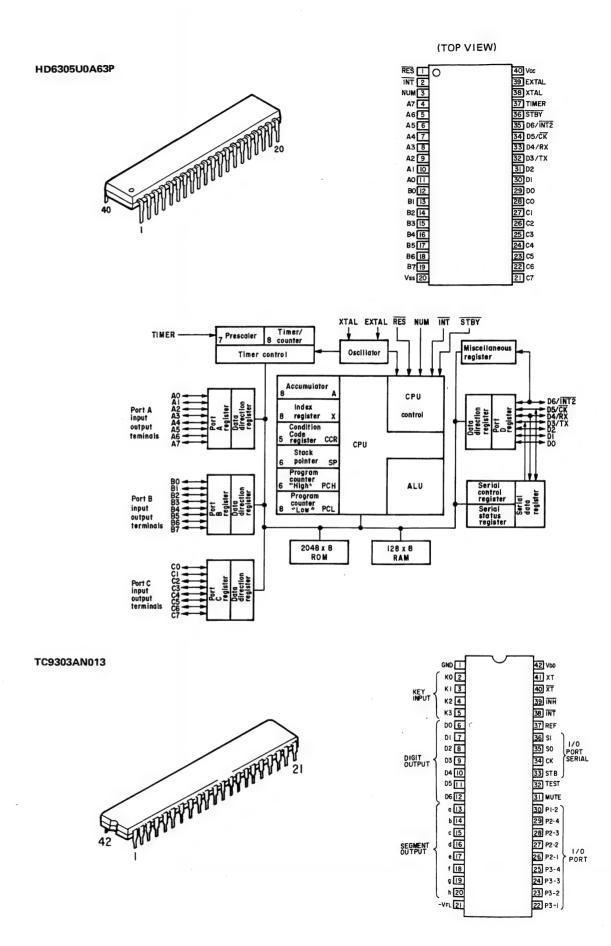




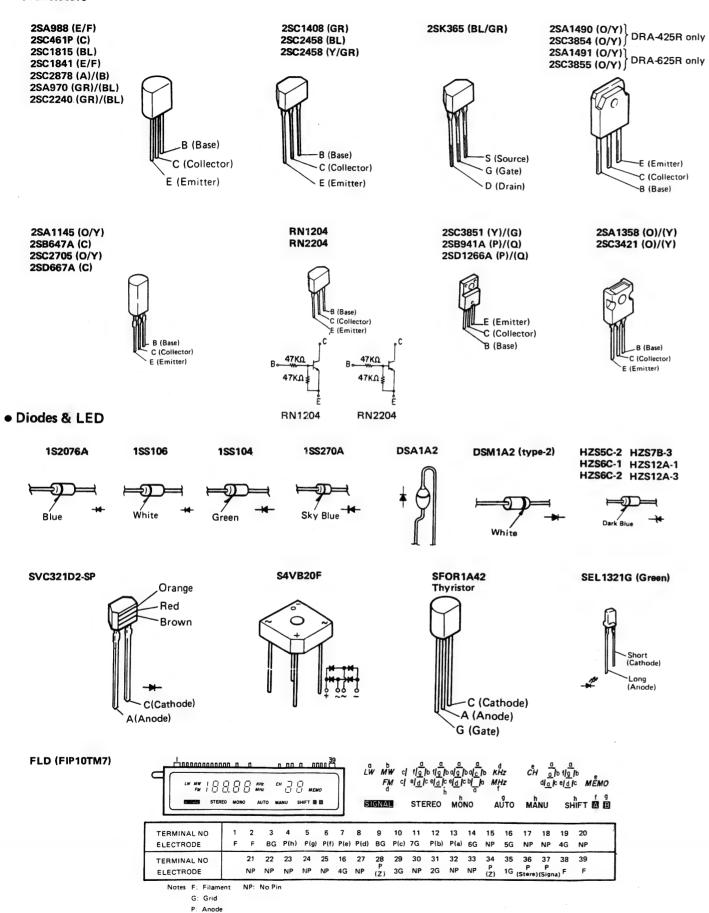
LA1266







Transistors



Tuner Remote Control

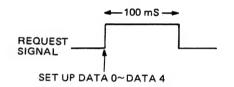
TUNER REMOTE CONTROL

TC9173

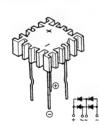
	DATA4	DATA3	DATA2	DATA1	DATA0
1/9	0	0	0	0	1
2/10	0	0	0	. 1	0
3/11	0	0	0	1	1
4/12	0	0	1	0	0
5/13	0	0	1	0	1
6/14	0	0	1	1	0
7/15	0	0	1	1	1
8/16	0	1	0	0	0
SHIFT	1	1	0	0	0

VOLUME DATA

	C ₁ (27)	C ₂ (26)
VOLUME UP	LOW	HIGH
VOLUME DOWN	HIGH	LOW



D5FB20 (DRA-625 only)

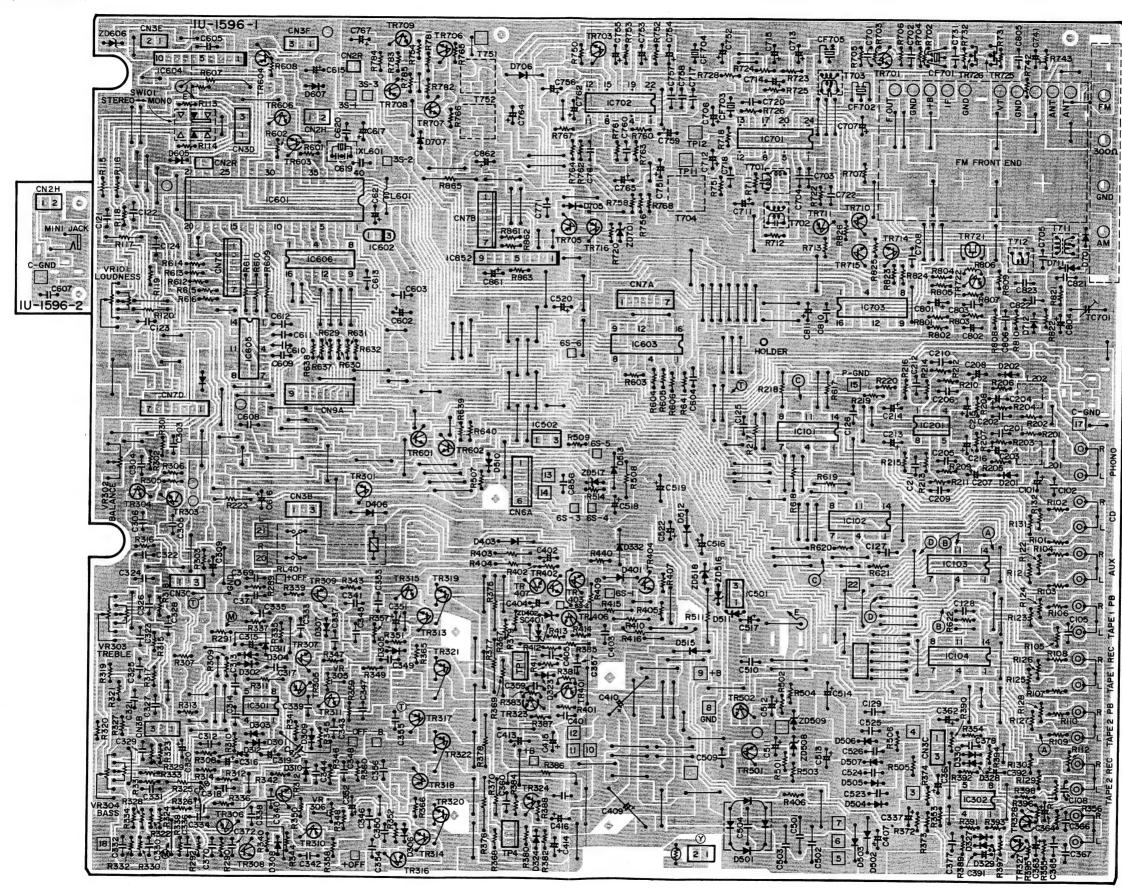


CH C6 C7 C8 C9															
CH C6 C7 C3 C3 C10 C11 EXPAND C12 C13 C14 K C5 C15 C14 K C5 C15 C15 C14 K C5 C15 C14 K C5 C15 C															
CH C ₀ C ₇ C ₈ C ₉ C ₁₀ C ₁₀ C ₁₁ C ₁₂ C ₁₃ C ₁₄ K RECEIVER RECEIVER CD PLAYER DECK EXPAND 10				DA	TA			EXP	AND						
	СН	C ₆	C ₇	C ₈	C ₉	C ₁₀	C ₁₁	C ₁₂	C ₁₃	C ₁₄	K				
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2 0								_		_		DNA-025	DNA-425	LAFAND 10	EXPAIND 10
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S				_	_	1 -	-			_					
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0	7	1	1	1	0	0	0	1	0	0		6 – 14	6 – 14		
10 0 1 0 0 1 0 0 1 0 0 1 0 0 0 1 0 0 0 0 0 0 1 1 1 0 0 0 0 0 0 0 1 1 1 0 0 0 0 0 0 0 0 1 1 1 0 0 0 0 0 0 0 0 1 1 1 0 0 0 0 0 0 0 0 0 1 1 1 0 0 0 0 0 0 0 0 0 1 1 1 0 0 0 0 0 0 0 0 0 0 1 0		0	_	_		_	-	1 '	_	_					
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12		_		1 -		1	_	1	-	-		SHIFT	SHIFT		
13				1 -		1 -	_	1	-			VOL ▼	VOL ▼		
15		_	_	1		1 -			_	-					
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17	15	1	1	1	1	0	0	1	0	0					
18		0	0	_	_			1 -	_	_		POWER ON/OFF	POWER ON/OFF		
19			_	1 -	_	1	t -		1 -	_					
20		_		_	_		_		_	-					A/D
21				1 -	_	1 '	_	1	1 -	-					А/В
22		_	_	1	_	1	_		-	-					
24		0	1	1	0	1	0	1	0	0					
25	23	1	1	1	0	1	0	1	0	0					◀PLAY(REV)
26		0		_	1	1 -	-	1	1 -	1					
27			-	_		1	-		-	-					FF
28			1	-		1	_		1 -	-					
29				-	1	1	_		1 -				, , , , , , , ,	► PLAY	
■ REC 31	29	1	0	1	1	1	0	1	0	0		TAPE 1			
32		_		1		1	-		1 -	-		TAPE 2	TAPE 2	■ STOP	
33	31	1	1	1	1	1				•					REC
34		- 1	_	_		1 -			1						
35 1 1 0 0 0 1 1 0 0 0 1 1 0 0 0 1 1 0 0 1 1 0 0 1 1 0 0 0 1 1 0			_	_	_	1			-	_					
36 0 0 1 0 0 1 1 0 0 37 1 0 1 0 0 1 1 0 0 38 0 1 1 0 0 1 1 0 0 39 1 1 1 0 0 1 1 0 0 40 0 0 1 0 1 1 0 0 41 1 0 0 1 1 0 0 42 0 1 0 1 1 0 0 43 1 1 0 1 1 0 0 44 0 0 1 1 0 0 0 45 1 0 1 1 1 0 0 47 1 1 1 1 0 0 49 1 0 0 1 1 1 0 0		-	1	1 -	_	1		1	1 -	-					
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39	37	1	0	1	0	0	1	1	0	0					
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48			1	1	{	i	ı	i	i						
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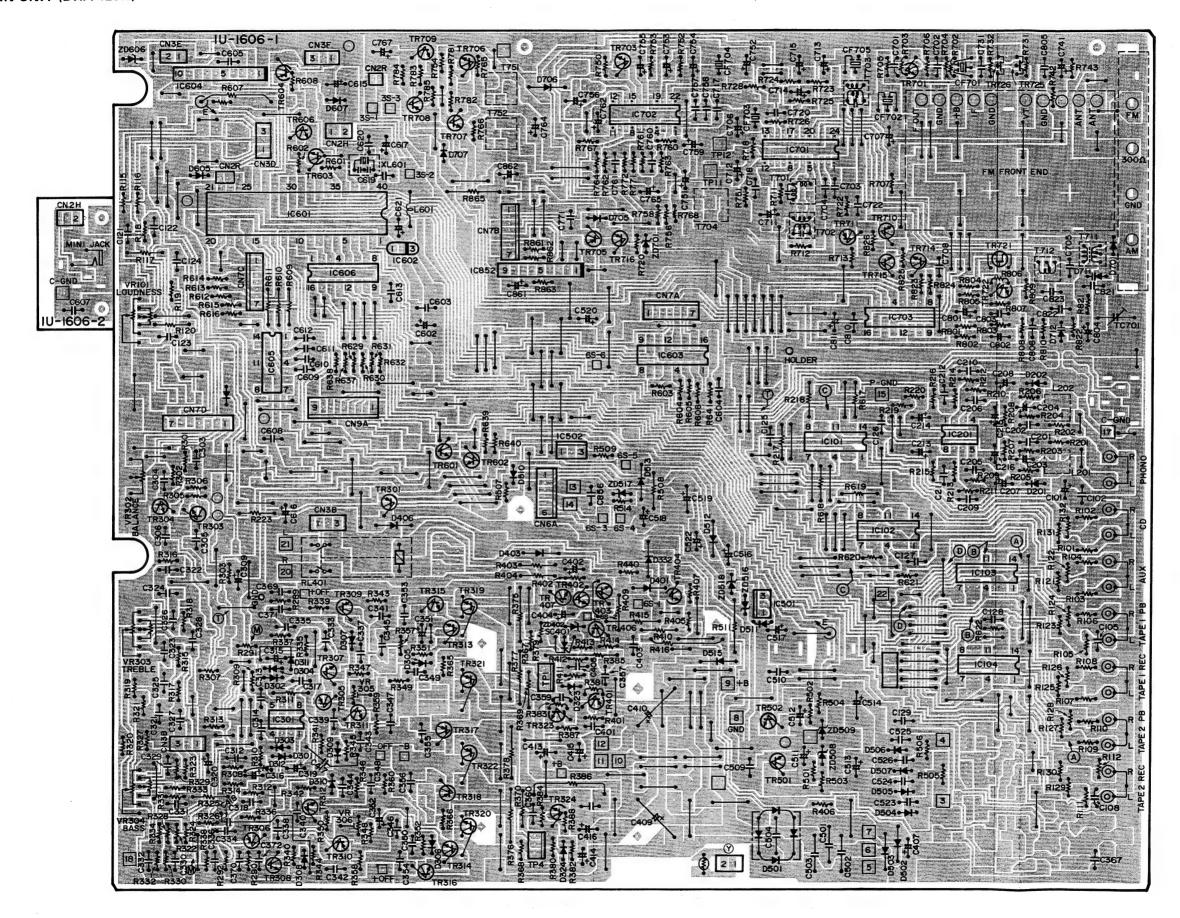
• IC601: Microcomputer for system controlling HD6305U0A63P 1-chip type 8 bit microcomputer

Terminal No.	Description	I/O	Function
1	RES	IN	RESET input terminal
2	INT	IN	Interrupt request input terminal
3	NUM	IN	Connected to OV of power supply
4	A ₇	OUT	OUTPUT LATCH "HIGH" ACTIVE PHONO
5	A ₆	OUT	OUTPUT LATCH "HIGH" ACTIVE CD
6	A ₅	OUT	OUTPUT LATCH "HIGH" ACTIVE TUNER
7	A ₄	OUT	OUTPUT LATCH "HIGH" ACTIVE AUX-1
8	A ₃	OUT	NC
9	A ₂	OUT	OUTPUT LATCH "HIGH" ACTIVE TAPE-1
10	A ₁	OUT	OUTPUT LATCH "HIGH" ACTIVE TAPE-2
11	A ₀	OUT	NC
12	B ₀	OUT	NC
13	B ₁	IN	FUNCTION key ASSIGN input terminal
14	B ₂	IN	FUNCTION key ASSIGN input terminal
15	B ₃	IN	FUNCTION key ASSIGN input terminal
16	B ₄	OUT	FUNCTION key STROBE pulse
17	B ₅	OUT	FUNCTION key STROBE pulse
18	B ₆	OUT	FUNCTION key STROBE pulse
19	B ₇	OUT	FUNCTION key STROBE pulse
20	V_{SS}	-	Connected to 0V of power supply
21	C ₇	IN	TAPE
22	C ₆	OUT	"LOW" ACTIVE LATCH at REMOTE POWER OFF
23	C₅	OUT	"LOW" ACTIVE LATCH at REMOTE POWER OFF (RELAY DRIVE)
24	C ₄	OUT	NC
25	C ₃	OUT	"LOW" ACTIVE LATCH at -∞ MUTING ON
26	C ₂	OUT	VOLUME DATA
27	C ₁	OUT	VOLUME DATA
28	Co	OUT	D ₅ TUNER REMOTE CONTROL REQUEST SIGNAL
29	D_0	OUT	D₄ TUNER REMOTE CONTROL DATA
30	D_1	OUT	D ₃ TUNER REMOTE CONTROL DATA
31	D_2	OUT	D₂ TUNER REMOTE CONTROL DATA
32	D_3	OUT	D ₁ TUNER REMOTE CONTROL DATA
33	D_4	OUT	D ₀ TUNER REMOTE CONTROL DATA
34	D ₅	IN	REMOTE CONTROL DIN INPUT TERMINAL
35	D ₆ /INT 2	IN	REMOTE CONTROL
36	STBY	IN	Connected to 5V of power supply
37	TIMER	IN	Connected to 0V of power supply
38	XTAL	IN	Input terminal for built-in clock
39	EXTAL	IN	Input terminal for built-in clock
40	V _{cc}	-	Connected to 5V of power supply

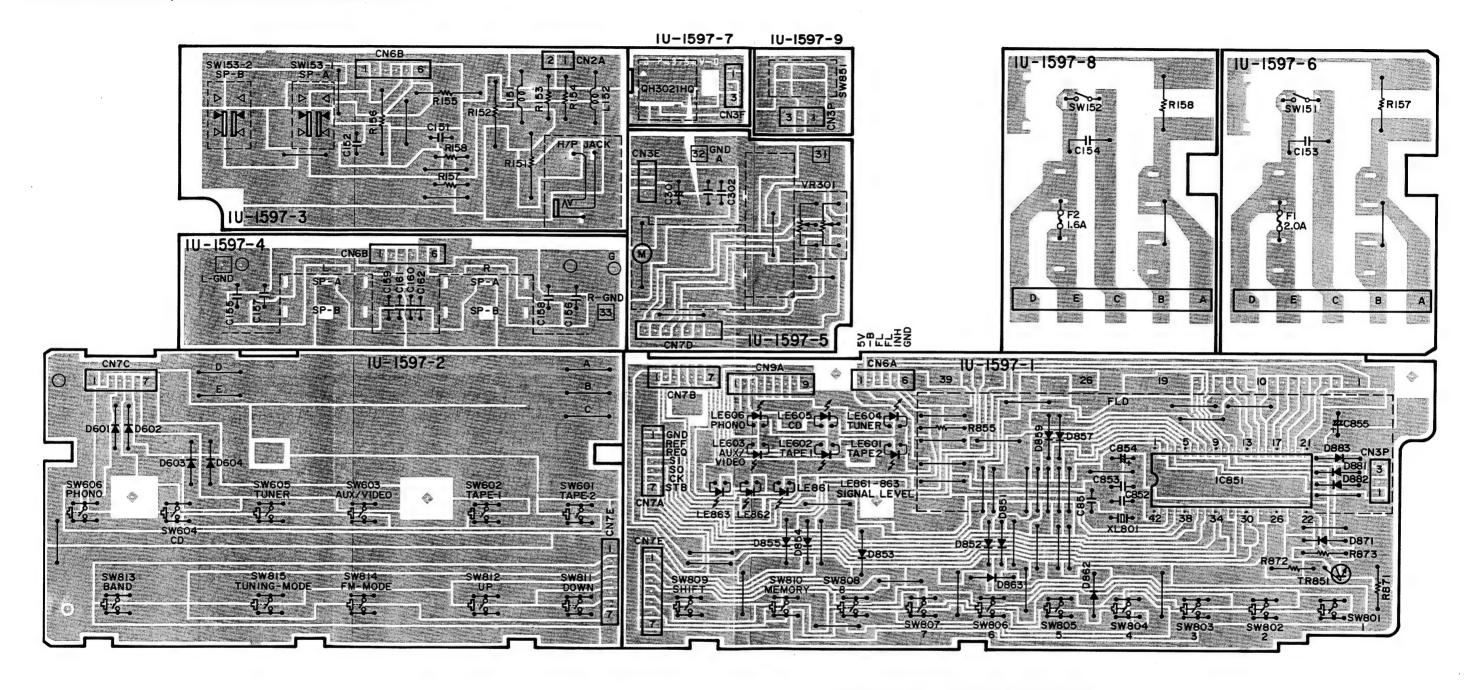
PRINTED WIRING BOARD PATTERNS AND PARTS LIST 1U-1596S MAIN UNIT (DRA-625R)



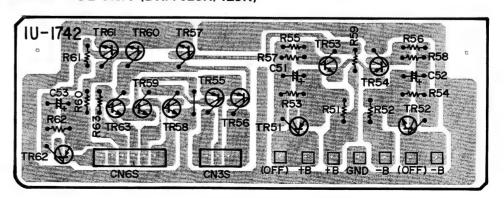
1U-1606S MAIN UNIT (DRA-425R)



1U-1597S (DRA-625R), 1U-1597S (DRA-425R) DISPLAY UNIT



1U-1742 CONTROL UNIT (DRA-625R/425R)



PRINTED WIRING BOARD PARTS LIST 1U-1596S MAIN UNIT (DRA-625R)

Ref. No.	Part No.	Part Name	Remarks
SEMICOND	UCTORS GROU	P	
IC101~	2630359006	LC4966	
104			
IC201	2650037007	NJM 20 43DD	
IC301,302	2620679000	M5238P	
IC501	2630459003	L78M05ML	()
IC502	2630475003	L78M12ML	
IC601	2621103009	HD6305U0A63P	
IC602	2620678001	MN1280S	
IC603	2620975005	TC9173P	
IC604	2620977003	BA6229	M DRIVE 24V
IC605	2620575007	HD14082BP	
IC606	2680070005	LB1294	
IC701	2630438008	LA1266	
IC702	2630439007	LA3401	
IC703	2621041006	TC9172AP	
IC852	2630221008	LB1403N	
TR301	2690030006	RN2204 (47k-47k)	
TR303,304	2730253015	2SC2878 (A/B)	
TR305,306	2710131021	2SA988 (E/F)	
TR307,308	2730235020	2SC1841 (E/F)	
TR309,310	2710131021	2SA988 (E/F)	
TR311,312	2730235020	2SC1841 (E/F)	
TR313,314	2730198015	2SC1815 (BL)	
TR315,316	2730323000	2SC3421 O/Y	
TR317,318	2710195009	2SA1358 O/Y	
TR319,320	2730337009	2SC3855 (O/Y)	
TR321,322	2710205009	2SA1491 (O/Y)	
TR323,324	2730281003	2SC2705 (O/Y)	
TR327,328	2730253015	2SC2878 (A/B)	
TR401	2710168007	2SA1145 (O/Y)	
TR402,403	2730198015	2SC1815 (BL)	
TR404	2730253015	2SC2878 (A/B)	
TR406	2730198015	2SC1815 (BL)	
TR407	2730235020	2SC1841 (E/F)	
TR501	2720053005	2SB647A (C)	
TR502	2730338008	2SC3851 (Y/G)	
TR601~	2690029004	RN1204 (47k-47k)	
603			
TR604	2690030006	RN2204 (47k-47k)	
TR606	2690029004	RN1204 (47k-47k)	
TR701	2730025023	2SC461 (C)	
TR703	2730317003	2SC2458 (BL)	
TR705	2710191003	2SA1048 (GR)	
TR706,707	2730317003	2SC2458 (BL)	
TR708	2710191003	2SA1048 (GR)	
TR709	2730317003	2SC2458 (BL)	
TR710,711	2710191003	2SA1048 (GR)	
TR714,715	2730317003	2SC2458 (BL)	
TR716	2690030006	RN2204 (47k-47k)	
TR721	2750053004	2SK365 (BL/GR)	
TR722	2730317003	2SC2458 (BL)	
TR725,726	2750051006	2SK161 (GR)	
D201,202	2760432000	1SS270A	

WARNING:

Parts marked with this symbol A have critical characteristics.

Use ONLY replacement parts recommended by the manufacturer.

Daf Ni-	Dent M-	Don't Maria	Domester
Ref, No.	Part No.	Part Name	Remarks
D301~312	2760432000	1SS270A	
D323,324	2760432000	1SS270A	
D327~330	2760432000	1SS270A	
D332	2760049011	1S2076A	
D401	2760049011	1S2076A	
D403	2760049011	1S2076A	
D406	2760432000	1SS270A	
D501	2760356005	D5FB20 (4001)	-
D502~507		DSM1A2 (TYPE-2)	
D510,511	2760432000	1SS270A	
D512	2760511002	1SS104TP3	
D513	2760049011	1S2076A	
D515	2760433009	DSM1A2 TYPE 2	
D605	2760432000	1SS270A	
D607	2760432000	1SS270A	
D701	2760432000	1SS270A	
D705	2760432000	1SS270A	
D706	2760049011	1S2076A	
D707	2760432000	1SS270A	
D711,712	2760302004	SVC321D2-SP	
ZD402	2760465022	HZS7B-3TD	
ZD508,509	2760473001	HZS12A-1TD	
ZD516	2760473027	HZS12A-3TD	
ZD517	2760463011	HZS6C-2TD	
ZD518	2760473027	HZS12A-3TD	
ZD606	2760463008	HZS6C-1TD	
ZD701	2760460014	HZS5C-2TD	
SC401	2790016001	SF0R1A42	
	S GROUP (not in	cluded Carbon Film ±5%	6 ¼W type)
The Property of State State	stormand and a transporting to the	RD14B2E561JNBST	many and the second second second
AR339~	2412379929	ND1482E3013INB31	±5%
342		DD44D2F4044NDCT	A The second section of the second
AR343~	2412311941	RD14B2E101JNBST	Committee of the second second
346	2000	Control of the Contro	±5%
Charles and the Control of the	2412379958	RD14B2E751JNBST	you writing covery format to the same that
360	The second second second	and the second second	±5%
AR365,366	2412378920	RD14B2E221JNBST	220Ω, ¼W,
			±5%
∆R375~	2442013080	RS14B3AR22JNBF	0,22Ω,1W,
378			±5%
AR379,380	2412380950	RD14B2E202JNBST	2kΩ, %W,
1			±5%
AR385,386	2440072023	RS14B3D6R8JNBF	6.8Ω, 2W,
		The state of the s	±5%
∆R415	2440049027	RS14B3A472JNBF	4.7kΩ, 1W,
		Partie Till	±5%
∆R416	2440098023	RS14B3D102JNBF	1kΩ, 2W, ±5%
AR505,506	2412387908	RD14B2E010JNBST	1Ω, %W, ±5%
AR509	2412387908	RD14B2E010JNBST	1Ω, %W, ±5%
∆R511	2440044022	RS14B3A182JNBF	1,8kΩ, 1W,
	policy of the second		±5%
∆ R607	2412376906	RD14B2E270JNBST	27Ω, ¼W, ±5%
≜R707	2412375981	RD14B2E220JNBST	22Ω, ¼W, ±5%
	2412377947	RD14B2E101JNBST	100Ω,%W,±5%
AR768	241231/341	TID THUZE TO TONDS I	and the substitute of the substitute
AR802	2412377947	RD14B2E101JNBST	100Ω, %W, ±5%

Ref. No. Part No.		Part Name	Remarks
NR865	2440027023	RS14B3A680JNBF	68Ω, 1W, ±5%
VR101	2110522007	V1604V20FK	VR BLOCK
VR305,306	2116064006	V06PB103	IDLE VR 10kΩ semi- fixed resistor
CAPACITO	RS GROUP		
TC701	2130022908	TRIMMER	
10701	2100022000	CONDENSER	
C102	2531025002	CK45F1H223Z	0.022µF/50V
C105	2531025002	CK45F1H223Z	0.022µF/50V
C108	2531025002	CK45F1H223Z	0.022µF/50V
C115,116	2533639001	CC45SL1H331J	330pF/50V
C119,120	2533639001	CC45SL1H331J	330pF/50V
C121,122	2533645008	CC45SL1H561J	560pF/50V
C125~129	2531025002	CK45F1H223Z	0.022µF/50V
C205,206	2533621006	CC45SL1H560J	56pF/50V
C271~274	2533627000	CC45SL1H101J	100pF/50V
C317,318	2533607004	CC45SL1H150J	15pF/50V
C325,326	2533633007	CC45SL1H181J	180pF/50V
C335,336	2531112902	CK45B1H102K	1000pF/50V
C337~340	2531054057	CK45B2H101K	100pF/500∨
C345~348	2531112902	CK45B1H102K	1000pF/50V
C349,350	2531024003	CK45F1H103Z	0.01μF/50V
C353~356	2534285001	CC45SL2H470J	47pF/500V
C365,366	2533627000	CC45SL1H101J	100pF/50V
C367	2531025002	CK45F1H223Z	0.022µF/50V
C369,370	2531112902	CK45B1H102K	1000pF/50V
C377,378	2533627000	CC45SL1H101J	100pF/50V
C401	2531025002	CK45F1H223Z	0.022µF/50V
C405	2531024003	CK45F1H103Z	0.01µF/50V
C417,418	2531053003	CK45E2H103P	0.01 µF/500V
C501,503 C523~526	2531053003	CK45E2H103P CK45F1H103Z	0.01μF/500V
	2531024003 2531024003	CK45F1H103Z	0.01 µF/50V
C603 C604	2531024903	CK45F1H103Z	0.01µF/50V
C605	2539031027	CK451 1112232 CK45=1E104K	0.022μF/50V 0.1μF/25V
C607,608	2531025002	CK45F1H223Z	0.1μF/25V 0.022μF/50V
C609~612	2533635005	CC45SL1H221J	0.022μF/50V 220pF/50V
C613	2531025002	CK45F1H223Z	0.022µF/50V
C619,620	2533603008	CC45SL1H100D	10pF/50V
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,			±0.5pF
C701,702	2531024003	CK45F1H103Z	0.01 _µ F/50V
C703,704	2531025002	CK45F1H223Z	0.022µF/50V
C705	2531024003	CK45F1H103Z	0.01µF/50V
C708	2531024003	CK45F1H103Z	0.01µF/50V
C717	2539031001	CK45=1E473K	0.047µF/25V
C718	2533643000	CC45SL1H471J	470pF/50V
C720	2539031001	CK45=1E473K	0.047µF/25V
C722	2531024003	CK45F1H103Z	0.01µF/50V
C731	2531024003	CK45F1H103Z	0.01μF/50V
C757	2539031001	CK45=1E473K	0.047µF/25V
C758	2533639001	CC45SL1H331J	330pF/50V
C760,761	2534350004	CC45SL1H431J	430pF/50V
C771	2531024003	CK45F1H103Z	0.01µF/50V

		Ref. No.	Part No.	Part Name	Remarks
%		C799	2533641002	CC45SL1H391J	390pF/50V
		C803	2531025002	CK45F1H223Z	0.022µF/50V
		C805	2531024003	CK45F1H103Z	0.01µF/50V
	L	C810	2531024003	CK45F1H103Z	0.01µF/50∨
		C821	2531025002	CK45F1H223Z	0.022µF/50V
		C822	2533607004	CC45SL1H150J	15pF/50V
		C841	2531024003	CK45F1H103Z	0.01µF/50∨
		C101	2544260045	CE04W1H010M	1μF/50V
,				(SME)	
,		C203,204	2544256017	CE04W1E220M	22μF/25V
,				(SME)	
		C207,208	2544250026	CE04W0J101M	100μF/6.3V
				(SME)	
		C213,214	2544256017	CE04W1E220M	22µF/25V
,				(SME)	
		C215,216	2544260045	CE04W1H010M	1μF/50V
				(SME)	
		C309	2544260045	CE04W1H010M	1μF/50V
				(SME)	
		C315,316	2544256017	CE04W1E220M	22μF/25V
				(SME)	
		C319,320	2544260045	CE04W1H010M	1µF/50∨
				(SME)	
		C351,352	2544260045	CE04W1H010M	1µF/50∨
				(SME)	
,		C361~364	2544260045	CE04W1H010M	1μF/50V
				(SME)	
		C374	2544260045	CE04W1H010M	1μF/50V
,				(SME)	
		C391,392	2544260045	CE04W1H010M	1µF/50V
/				(SME)	
,		C402	2544250026	CE04W0J101M	100µF/6.3V
				(SME)	
		C403	2544260045	CE04W1H010M	1μF/50V
'				(SME)	
		C404	2544256004	CE04W1E100M	10μF/25V
<i>,</i>				(SME)	
-		C407	2544263945	CE04W2A010M	1µF/100∨
′				(SME)	•
		C409,410	2544216002	CE04W1J922M	9200µF/63V
١		C413~416	2544263945	CE04W2A010M (SME)	1µF/100∨
١		0544.540	2E442E0040		400 5/05/4
'		C511,512	2544256046	CE04W1E101M	100µF/25V
١		OF 12	2544259096	(SME)	470 F/05)/
١		C513	2544258086	CE04W1V471M	470µF/35V
۱		0544	2544259001	(SME)	0000 5/05)/
1		C514	2544259001	CE04W1V222M	2200µF/35V
۱		0540 547	2544200045	(SME)	4 5/50)/
		C516,517	2544260045	CE04W1H010M	1μF/50V
		CE10	2544260058	(SME)	2 2 5 /50 /
		C518	2044200058	CE04W1H2R2M	2.2µF/50V
		CE 20	2544254006	(SME) CE04W1C100M	10Ε/403/
		C520	~~774000	(SME)	10μF/16V
				(GIVIL)	
_					

Ref. No.	Part No.	Part Name	Remarks
C522	2544258015	CE04W1V100M (SME)	10μF/35V
C602	2544254006	CE04W1C100M (SME)	10μF/16V
C615	2544254006	CE04W1C100M (SME)	10μF/16V
C616	2544256046	CE04W1E101M (SME)	100µF/25V
C617	2544250026	CE04W0J101M (SME)	100µF/6.3V
C621	2544250026	CE04W0J101M (SME)	100μF/6.3V
C706	2544254035	CE04W1C470M (SME)	47μF/16V
C707	2544254080	CE04W1C102M (SME)	1000µF/16V
C711	2544254035	CE04W1C470M (SME)	47μF/16V
C712	2544260045	CE04W1H010M (SME)	1μF/50V
C713	2544260074	CE04W1H4R7M	4.7μF/50V
C714	2544254006	CE04W1C100M (SME)	10μF/16V
C715	2544260061	CE04W1H3R3M (SME)	3.3μF/50V
C741	2544254006	CE04W1C100M (SME)	10μF/16V
C751	2544254006	CE04W1C100M (SME)	10μF/16V
C752	2544254048	CE04W1C101M (SME)	100µF/16V
C753	2544260045	CE04W1H010M (SME)	1μF/50V
C754	2544260032	CE04W1HR47M (SME)	0.47µF/50V
C755,756	2544260045	CE04W1H010M (SME)	1μF/50V
C759	2544254006	CE04W1C100M (SME)	10μF/16V
C762	2544260061	CE04W1H3R3M (SME)	3.3μF/50V
C764,765	2544260061	CE04W1H3R3M (SME)	3.3μF/50V
C767	2544260003	CE04W1H0R1M (SME)	0.1μF/50V
C801	2544254048	CE04W1C101M (SME)	100μF/16V
C802	2543056014	CE04D1H010MBP (SME)	1μF/50V
C804	2544260045	CE04W1H010M (SME)	1μF/50V
C806	2544260061	CE04W1H3R3M (SME)	3.3µF/50V
C811	2544250026	CE04W0J101M (SME)	100μF/6.3V

Ref. No.	Part No.	Part Name	Remarks
C861	2544254006	CE04W1C100M (SME)	10μF/16V
C862	2544254048	CE04W1C101M (SME)	100µF/16V
C123,124	2554199960	CQ92M1H223J (MRZ)	0.022µF/50
C201,202	2533635005	CC45SL1H221J	220pF/50V
C209,210	2554199999	CQ92M1H243J (MRZ)	0.024µF/50
C211,212	2554213956	CQ93M1H682J (B)	6800pF/50V
C313,314	2554200008	CQ93P1H101J	100pF/50V
C323,324	2551120013	CQ93M1H122J	1200pF/50V
C327,328	2551121009	CQ93M1H682J	6800pF/50\
C331,332	2551121041	CQ93M1H153J	0.015µF/50
C333,334	2551212905	CQ93M1H103J	0.01µF/50V
C341~344	2554199960	CQ92M1H223J (MRZ)	0.022µF/50
C371,372	2551212905	CQ93M1H103J	0.01µF/50V
C823	2554135005	CQ93P1H391J	390pF/50V
C303~306	2561035075	CF93 A1H684J	0.68µF/50V
C321,322	2561034047	CF93 A1H563J	0.056µF/50
C329,330	2561034089	CF93A1H124J	0.12µF/50V
C357,358	2561034076	CF93A1H104J	0.1µF/50V
C359,360	2561034005	CF93A1H273J	0.027µF/50
C502	2561042000	CF93A2E104K	0.1µF/250V
C509,510	2561035075	CF93A1H684J	0.68µF/50V
C856	2561034076	CF93A1H104J	0.1µF/50V
C519	2590004006	SB CAP=223=	
TRANS CO	IL, FILTERS, I	RELAY, SWITCH GRO	DUP
L201,202	2359003002	FTZ CHOKE COIL	
L201,202 L601	2359003002 2350016988	FTZ CHOKE COIL INDUCTOR	120µH
•			120µH
L601	2350016988	INDUCTOR	120µH
L601 RL401	2350016988 2149003005	INDUCTOR RELAY	120µН
L601 RL401	2350016988 2149003005	INDUCTOR RELAY FM IF DET	120µН
L601 RL401 T701	2350016988 2149003005 2312065003	INDUCTOR RELAY FM IF DET TRANS(P) FM IF DET	120µН
L601 RL401 T701	2350016988 2149003005 2312065003 2312066002	INDUCTOR RELAY FM IF DET TRANS(P) FM IF DET TRANS(S)	120µН
L601 RL401 T701 T702 T703	2350016988 2149003005 2312065003 2312066002 2310056001	INDUCTOR RELAY FM IF DET TRANS(P) FM IF DET TRANS(S) AM IFT	120µН
L601 RL401 T701 T702 T703 T711	2350016988 2149003005 2312065003 2312066002 2310056001 2311127007	INDUCTOR RELAY FM IF DET TRANS(P) FM IF DET TRANS(S) AM IFT MW ANT TRANS	120µН
L601 RL401 T701 T702 T703 T711 T712	2350016988 2149003005 2312065003 2312066002 2310056001 2311127007 2311130007	INDUCTOR RELAY FM IF DET TRANS(P) FM IF DET TRANS(S) AM IFT MW ANT TRANS MW OSC COIL	120µH
L601 RL401 T701 T702 T703 T711 T712 T751,752	2350016988 2149003005 2312065003 2312066002 2310056001 2311127007 2311130007 2320085004	INDUCTOR RELAY FM IF DET TRANS(P) FM IF DET TRANS(S) AM IFT MW ANT TRANS MW OSC COIL LPF	
L601 RL401 T701 T702 T703 T711 T712 T751,752 SW101	2350016988 2149003005 2312065003 2312066002 2310056001 2311127007 2311130007 2320085004 2129520003	INDUCTOR RELAY FM IF DET TRANS(P) FM IF DET TRANS(S) AM IFT MW ANT TRANS MW OSC COIL LPF 1P PUSH SWITCH SFT10.7MS2	
L601 RL401 T701 T702 T703 T711 T712 T751,752 SW101 CF701,702 CF703	2350016988 2149003005 2312065003 2312066002 2310056001 2311127007 2311130007 2320085004 2129520003 2610064007 2610031001	INDUCTOR RELAY FM IF DET TRANS(P) FM IF DET TRANS(S) AM IFT MW ANT TRANS MW OSC COIL LPF 1P PUSH SWITCH SFT10.7MS2 BFU450C4 (C.F)	
L601 RL401 T701 T702 T703 T711 T712 T751,752 SW101 CF701,702 CF703 CF704	2350016988 2149003005 2312065003 2312066002 2310056001 2311127007 2311130007 2320085004 2129520003 2610064007 2610031001 2610079005	INDUCTOR RELAY FM IF DET TRANS(P) FM IF DET TRANS(S) AM IFT MW ANT TRANS MW OSC COIL LPF 1P PUSH SWITCH SFT10.7MS2 BFU450C4 (C.F) CSB456F11	
L601 RL401 T701 T702 T703 T711 T712 T751,752 SW101 CF701,702 CF703 CF704 CF705	2350016988 2149003005 2312065003 2312066002 2310056001 2311127007 2311130007 2320085004 2129520003 2610064007 2610031001 2610079005 2610034008	INDUCTOR RELAY FM IF DET TRANS(P) FM IF DET TRANS(S) AM IFT MW ANT TRANS MW OSC COIL LPF 1P PUSH SWITCH SFT10.7MS2 BFU450C4 (C.F) CSB456F11 SFP450H	MODE
L601 RL401 T701 T702 T703 T711 T712 T751,752 SW101 CF701,702 CF703 CF704 CF705 XL601	2350016988 2149003005 2312065003 2312066002 2310056001 2311127007 2311130007 2320085004 2129520003 2610064007 2610031001 2610079005 2610034008 3990034002	INDUCTOR RELAY FM IF DET TRANS(P) FM IF DET TRANS(S) AM IFT MW ANT TRANS MW OSC COIL LPF 1P PUSH SWITCH SFT10.7MS2 BFU450C4 (C.F) CSB456F11 SFP450H CST4.00MG	
L601 RL401 T701 T702 T703 T711 T712 T751,752 SW101 CF701,702 CF703 CF704 CF705	2350016988 2149003005 2312065003 2312066002 2310056001 2311127007 2311130007 2320085004 2129520003 2610064007 2610031001 2610079005 2610034008	INDUCTOR RELAY FM IF DET TRANS(P) FM IF DET TRANS(S) AM IFT MW ANT TRANS MW OSC COIL LPF 1P PUSH SWITCH SFT10.7MS2 BFU450C4 (C.F) CSB456F11 SFP450H	MODE

1U-1606S MAIN UNIT PARTS LIST (DRA-425R)

[Same as 1U-1596S (for DRA-625R) except the followings]

Ref. No.	Part No.	Part Name	Q'ty	Remarks	[Same as 1]	U-1596\$ (for I	DRA-625R) except t	he fo	llowings	sj
	RTS GROUP	T dit ivalie	u ty	Tiemarks		NOTE:	A: ADD, C: CHANGE,	D: D	ELETE	
Omeny	4179021107	RADIATOR BLOCK	1	T	Ref. No.	Part No.	Part Name		Remarks	s
	4738007009	3x12 CUP SCREW	4		SEMICONE	DUCTORS GRO	UP			
	4737500044	TAPPING SCREW(P)			IC302	2620679000	M5238P			D
		3x8 (BLACK)	2		TR315,316	2740060007	2SD667A (C)			С
	2048260004	MINI JACK	1*	3.5mm	TR317,318	2720053005	2SB647A (C)			С
	2050346000	4P CONNECTOR	1		TR319,320		2SC3854 (O/Y)			С
		BASE			TR321,322		2SA1490 (O/Y)			С
	2050347009	6P CONNECTOR BASE	2		TR323,324 TR327,328	1	2SC1841 (E/F) 2SC2878 (A/B)			C D
	2050433007	3P ANT TERMINAL	1		TR401	2710131021	2SA988 (E/F)			C
		(DIN)			D327~330	2760432000	1SS270A			D
	2160065006	FRONT END	1		D332	2760432000	1SS270A			D
	2050185038	3P WIRE HOLDER	6		D 501	2760338007	S4VB20F			С
	2050185025	2P WIRE HOLDER	1							
	2050343061	6P CONN, BASE (KR-PH)	1	CN6A	CAPACITO	RS GROUP				
	2050343074	7P CONN. BASE	3	CN7A.B.C.	C271,272	2533627000	CC45SL1H101J	10	00pF/50V	/ D
		(KR-PH)			C365,366	2533627000	CC45SL1H101J	10	0pF/50V	/ D
	2050343090	9P CONN. BASE	1	CN-9A	C377,378	2533627000	CC45SL1H101J	10	0pF/50V	' D
	2050190036	(KR-PH) 3P NH CONNECTOR	2		C361~364	2544260045	CE04W1H010M (SME)	1μ	ıF/50V	D
	2050233032	BASE 3P EH CONNECTOR	1	CN-3F	C374	2544260045	CE04W1H010M (SME)	1μ	F/50V	D
	2030322060	BASE 1P CONTACT Ass'y			C391,392	2544260045	CE04W1H010M (SME)	1μ	F/50V	D
	2030322000	TP CONTACT Ass y	1		C409,410	2546089004	CE04W==822M	82	200µF/ 56V	С
-					TRANS, CO	DIL, FILTERS	RELAY, SWITCH			
					SW101	2129520003	1P PUSH SWITCH	МС	DDE	D
					OTHER PA	RTS GROUP		Q'ty	,	\dashv
						2050346000	4P CONNECTOR	2		С
						23030 10300	BASE	-		Ĭ
						2050347009	6P CONNECTOR BASE	1		С
						2050185038	3P WIRE HOLDER	4		c
										-
										-
		l			L					

1U-1597S (DRA-625R), 1U-1597S (DRA-425R) DISPLAY UNIT PARTS LIST

	NOTE: ■ DRA-625R only ● DRA-425R only			
I	Ref. No.	Part No.	Part Name	Remarks
I	SEMICONE	UCTORS GROU	Р	
I	IC851	2620998008	TC9303AN013	
ı	TR851	2730322001	2SC2458 (Y/GR)	
I	D601~604	2760370007	1SS106TD	
l	D851~855	2760049011	1S2076A	
1	D 85 7	2760049011	1S2076A	
١	D 859	2760049011	1S2076A	
I	D862,863	2760049011	1S2076A	
۱	D871	2760049011	1S2076A	
ı	LE601~	3939261027	LED SEL1321G (D2/	3)
١	606			
١	LE861~	3939261027	LED SEL1321G (D2/	3)
Į	863			
ł	DECISTOR	CROUB /not in	cluded Carbon Film ±59	4 1/W type)
		are all places and a second		TO THE REAL PROPERTY.
4	R151,152	2440033020	RS14B3A221JNBF RD14B2E4R7J	220Ω,1W 4.7Ω, ¼W
Į	R153,154	2412036000 2440015022	RS14B3A6R8JNBF	4.752, %W
7	R155,156		Colored Colore	47kΩ, ¼W
I	R855	2412132001 2412116001	RD14B2E473J RD14B2E103J	47KΩ, ½W
1	R871~873	2412116001	RD14B2E103J	10kΩ, ¼W
١	R896~899	2110521011	V1620V30FB104R	MOTOR
١	VR301	2110521011	V 1020 V 30 F B 104 H	DRIVE VR
	CAPACITO	RS GROUP		
	C151,152	2561034937	CF93A1H473J	0.047µF/50V
Δ	C153	2538014003	CK45F2GAC103M	0.01µF/400V
I	100	Property of the Control of the Contr	and the second s	AC
	一种工作。			
Δ	●C154	2538014003	CK45F2GAC103M	0.01µF/400V
Δ	●C154	- 2538014003	CK45F2GAC103M	一个人
Δ	•C154 C155~	2538014003 2551121025	CK45F2GAC103M	0.01μF/400V
A				0.01μF/400V AC
Δ	C155~			0.01μF/400V AC
Δ	C155~ 158	2551121025	CQ93M1H103J CK45F1H103Z CK45F1H103Z	0.01μF/400V AC 0.01μF/50V 0.01μF/50V 0.01μF/50V
Δ	C155~ 158 C159	2551121025 2531024003	CQ93M1H103J CK45F1H103Z CK45F1H103Z CE04D1H010MBP	0.01μF/400V AC 0.01μF/50V 0.01μF/50V
4	C155~ 158 C159 C162	2551121025 2531024003 2531024003	CQ93M1H103J CK45F1H103Z CK45F1H103Z CE04D1H010MBP (SME)	0.01μF/400V AC 0.01μF/50V 0.01μF/50V 0.01μF/50V 1μF/50V
•	C155~ 158 C159 C162	2551121025 2531024003 2531024003	CQ93M1H103J CK45F1H103Z CK45F1H103Z CE04D1H010MBP	0.01µF/400V AC 0.01µF/50V 0.01µF/50V 0.01µF/50V 1µF/50V 0.1µF/50V
4	C155~ 158 C159 C162 C301	2551121025 2531024003 2531024003 2543056014	CQ93M1H103J CK45F1H103Z CK45F1H103Z CE04D1H010MBP (SME)	0.01μF/400V AC 0.01μF/50V 0.01μF/50V 0.01μF/50V 1μF/50V
Δ.	C155~ 158 C159 C162 C301	2551121025 2531024003 2531024003 2543056014 2539031027	CQ93M1H103J CK45F1H103Z CK45F1H103Z CE04D1H010MBP (SME) CK45=1E104K	0.01µF/400V AC 0.01µF/50V 0.01µF/50V 0.01µF/50V 1µF/50V 0.1µF/50V
4	C155~ 158 C159 C162 C301 C302 C851,852	2551121025 2531024003 2531024003 2543056014 2539031027 2533603008	CQ93M1H103J CK45F1H103Z CK45F1H103Z CE04D1H010MBP (SME) CK45=1E104K CC45SL1H100D	0.01μF/400V AC 0.01μF/50V 0.01μF/50V 0.01μF/50V 1μF/50V 0.1μF/25V 10pF/50V
4	C155~ 158 C159 C162 C301 C302 C851,852 C853	2551121025 2531024003 2531024003 2543056014 2539031027 2533603008 2531024003	CQ93M1H103J CK45F1H103Z CK45F1H103Z CE04D1H010MBP (SME) CK45=1E104K CC45SL1H100D CK45F1H103Z CE04W0J101M (SME)	0.01μF/400V AC 0.01μF/50V 0.01μF/50V 0.01μF/50V 1μF/50V 0.1μF/25V 10pF/50V 0.01μF/50V 100μF/6.3V
•	C155~ 158 C159 C162 C301 C302 C851,852 C853	2551121025 2531024003 2531024003 2543056014 2539031027 2533603008 2531024003	CQ93M1H103J CK45F1H103Z CK45F1H103Z CE04D1H010MBP (SME) CK45=1E104K CC45SL1H100D CK45F1H103Z CE04W0J101M	0.01μF/400V AC 0.01μF/50V 0.01μF/50V 0.01μF/50V 1μF/50V 0.1μF/25V 10pF/50V 0.01μF/50V
	C155~ 158 C159 C162 C301 C302 C851,852 C853 C854	2551121025 2531024003 2531024003 2543056014 2539031027 2533603008 2531024003 2544250026	CQ93M1H103J CK45F1H103Z CK45F1H103Z CE04D1H010MBP (SME) CK45=1E104K CC45SL1H100D CK45F1H103Z CE04W0J101M (SME) CE04W1V101M (SME)	0.01μF/400V AC 0.01μF/50V 0.01μF/50V 0.01μF/50V 1μF/50V 0.1μF/25V 10pF/50V 0.01μF/50V 100μF/6.3V
•	C155~ 158 C159 C162 C301 C302 C851,852 C853 C854	2551121025 2531024003 2531024003 2543056014 2539031027 2533603008 2531024003 2544250026 2544258057	CQ93M1H103J CK45F1H103Z CK45F1H103Z CE04D1H010MBP (SME) CK45=1E104K CC45SL1H100D CK45F1H103Z CE04W0J101M (SME) CE04W1V101M (SME)	0.01μF/400V AC 0.01μF/50V 0.01μF/50V 0.01μF/50V 1μF/50V 0.1μF/25V 10pF/50V 0.01μF/50V 100μF/6.3V
4	C155~ 158 C159 C162 C301 C302 C851,852 C853 C854 C855	2551121025 2531024003 2531024003 2543056014 2539031027 2533603008 2531024003 2544250026 2544258057 COILS GROUN	CQ93M1H103J CK45F1H103Z CK45F1H103Z CE04D1H010MBP (SME) CK45=1E104K CC45SL1H100D CK45F1H103Z CE04W0J101M (SME) CE04W1V101M (SME)	0.01μF/400V AC 0.01μF/50V 0.01μF/50V 0.01μF/50V 1μF/50V 0.1μF/25V 10pF/50V 0.01μF/50V 100μF/6.3V
	C155~ 158 C159 C162 C301 C302 C851,852 C853 C854 C855 SWITCHES,	2551121025 2531024003 2531024003 2543056014 2539031027 2533603008 2531024003 2544250026 2544258057 COILS GROUF 2359001004	CQ93M1H103J CK45F1H103Z CK45F1H103Z CE04D1H010MBP (SME) CK45=1E104K CC45SL1H100D CK45F1H103Z CE04W0J101M (SME) CE04W1V101M (SME)	0.01μF/400V AC 0.01μF/50V 0.01μF/50V 0.01μF/50V 1μF/50V 0.1μF/25V 10pF/50V 0.01μF/50V 100μF/6.3V
•	C155~ 158 C159 C162 C301 C302 C851,852 C853 C854 C855 SWITCHES, L151,152 ■SW151	2551121025 2531024003 2531024003 2543056014 2539031027 2533603008 2531024003 2544250026 2544258057 COILS GROUE 2359001004 2124686007	CQ93M1H103J CK45F1H103Z CK45F1H103Z CE04D1H010MBP (SME) CK45=1E104K CC45SL1H100D CK45F1H103Z CE04W0J101M (SME) CE04W1V101M (SME) INDUCTOR POWER SW TV-5	0.01μF/400V AC 0.01μF/50V 0.01μF/50V 0.01μF/50V 1μF/50V 0.1μF/25V 10pF/50V 0.01μF/50V 100μF/6.3V
•	C155~ 158 C159 C162 C301 C302 C851,852 C853 C854 C855 SWITCHES, L151,152 =SW151 •SW152	2551121025 2531024003 2531024003 2543056014 2539031027 2533603008 2531024003 2544250026 2544258057 COILS GROUN 2359001004 2124686007	CQ93M1H103J CK45F1H103Z CK45F1H103Z CE04D1H010MBP (SME) CK45=1E104K CC45SL1H100D CK45F1H103Z CE04W0J101M (SME) CE04W1V101M (SME) INDUCTOR POWER SW TV-5 POWER SW TV-5	0.01μF/400V AC 0.01μF/50V 0.01μF/50V 0.01μF/50V 1μF/50V 0.1μF/50V 0.01μF/50V 100μF/6.3V
•	C155~ 158 C159 C162 C301 C302 C851,852 C853 C854 C855 SWITCHES, L151,152 -SW151 -SW152 SW153	2551121025 2531024003 2531024003 2531024003 2543056014 2539031027 2533603008 2531024003 2544250026 2544258057 COILS GROUP 2359001004 2124686007 2124686007 2129532004	CQ93M1H103J CK45F1H103Z CK45F1H103Z CE04D1H010MBP (SME) CK45=1E104K CC45SL1H100D CK45F1H103Z CE04W0J101M (SME) CE04W1V101M (SME) INDUCTOR POWER SW TV-5 POWER SW TV-5 2P PUSH SW	0.01μF/400V AC 0.01μF/50V 0.01μF/50V 0.01μF/50V 1μF/50V 0.1μF/50V 0.01μF/50V 100μF/6.3V
•	C155~ 158 C159 C162 C301 C302 C851,852 C853 C854 C855 SWITCHES, L151,152 SW151 SW152 SW153 SW601~	2551121025 2531024003 2531024003 2531024003 2543056014 2539031027 2533603008 2531024003 2544250026 2544258057 COILS GROUP 2359001004 2124686007 2124686007 2129532004	CQ93M1H103J CK45F1H103Z CK45F1H103Z CE04D1H010MBP (SME) CK45=1E104K CC45SL1H100D CK45F1H103Z CE04W0J101M (SME) CE04W1V101M (SME) INDUCTOR POWER SW TV-5 POWER SW TV-5 2P PUSH SW	0.01μF/400V AC 0.01μF/50V 0.01μF/50V 0.01μF/50V 1μF/50V 0.1μF/25V 10pF/50V 0.01μF/50V 100μF/6.3V
•	C155~ 158 C159 C162 C301 C302 C851,852 C853 C854 C855 SWITCHES, L151,152 SW151 SW152 SW153 SW601~ 606	2551121025 2531024003 2531024003 2543056014 2539031027 2533603008 2531024003 2544250026 2544258057 COILS GROUF 2359001004 2124686007 2129532004 2124407901	CQ93M1H103J CK45F1H103Z CK45F1H103Z CE04D1H010MBP (SME) CK45=1E104K CC45SL1H100D CK45F1H103Z CE04W0J101M (SME) CE04W1V101M (SME) INDUCTOR POWER SW TV-5 POWER SW TV-5 2P PUSH SW TACT SWITCH (IM)	0.01μF/400V AC 0.01μF/50V 0.01μF/50V 0.01μF/50V 1μF/50V 0.1μF/25V 10pF/50V 0.01μF/50V 100μF/6.3V
•	C155~ 158 C159 C162 C301 C302 C851,852 C853 C854 C855 SWITCHES, L151,152 =SW151 -SW152 SW163 SW601~ 606 SW801~	2551121025 2531024003 2531024003 2543056014 2539031027 2533603008 2531024003 2544250026 2544258057 COILS GROUF 2359001004 2124686007 2129532004 2124407901	CQ93M1H103J CK45F1H103Z CK45F1H103Z CE04D1H010MBP (SME) CK45=1E104K CC45SL1H100D CK45F1H103Z CE04W0J101M (SME) CE04W1V101M (SME) INDUCTOR POWER SW TV-5 POWER SW TV-5 2P PUSH SW TACT SWITCH (IM)	0.01μF/400V AC 0.01μF/50V 0.01μF/50V 0.01μF/50V 1μF/50V 0.1μF/25V 10pF/50V 0.01μF/50V 100μF/6.3V

WARNING:
Parts marked with this symbol A have critical characteristics.
Use ONLY replacement parts recommended by the manufacturer.

F	Ref. No.	Part No.	Part Name	Remarks
0	THER PA	RTS GROUP		
		2020022008	FUSE HOLDER	
200	F001	2061015061	FUSE 2A	
•	F002	2061015058	FUSE 1.6A	
100000		2050149032	5P WRAPPING	
			TERMINAL	
ı		2048167026	HEADPHONES JACK	
		2050484001	8P SP TERMINAL	(Europe)
		2050472013	8P SP TERMINAL	(Australia,
				U.K.)
		4990088002	QH3031H0	REMOCON
		1460921100	LED HOLDER	11211100011
١v	L801	3990040009	X'TAL (7,2MHz)	
^	LOUI	3934043004	FLD (FIP10TM7)	
		•. •		
		4122268302	FLD BRACKET	CNICA
		2050185025	2P WIRE HOLDER	CN-2A
		2050185067	6P WIRE HOLDER	CN-6BB CN-7EE
		2050185070	7P WIRE HOLDER	
1		2050233032	3P EH CONNECTOR	CN-3E
ı			BASE	0N 7D
		2050233074	7P EH CONNECTOR	CN-7D
			BASE	
		4150299000	CONDENSER COVER	
ı		■5 131390008	FUSE LABEL	
		•5131390011	FUSE LABEL	
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1U-1742 CONTROL UNIT PARTS LIST (DRA-625R/425R)

	Ref. No.	Parts No.	Part Name	Remarks	
	SEMICONE	UCTORS GROU	JP		
	TR051	2720085002	2SB941A(Q)/(P)		
	TR052	2740121001	2SD1266A(Q)/(P)		
	TR053	2730187039	2SC2240(BL/GR)	-	
	TR054	2710094032	2SA970(BL/GR)		
	TR055,056		RN2204(47k-47k)		
	TR057~	2690029004	RN1204(47k-47k)		
	060 TR061	2730198015	2SC1815(BL)		
	TR062	2720053005	2SB647A(C)		
	TR063	2690029004	RN1204(47k-47k)		
	RESISTOR	S GROUP (not in	 ncluded Carbon Film ±5%	6 ¼W type)	
Δ	R051,052	2412387908	RD14B2E010JNBST	John, WW	
				±5%	
	R053,054	2412402058	RD14B2E473J(5)	47kohm,¼W ±5%	
	R055~ 058	2412401062	RD14B2E203J(5)	20kohm,¼W ±5%	
	R059	2412402058	RD14B2E473J(5)	47kohm,¼W	
	R060	2412401017	RD14B2E123J(5)	12kohm,¼W ±5%	
	R061	2412399035	RD14B2E222J(5)	2.2kohm,¼W	
	R062	2412402058	RD14B2E473J(5)	±5% 47kohm,¼W ±5%	
	R063	2412398052	RD14B2E102J(5)	1 kohm,¼W ±5%	
	CARACITO	DO ODOUD			
ł	CAPACITO				
	C051,052	2544261028	CE04W1H101M (SME)	100μF/50V	
	C053	2544258057	CE04W1V101M (SME)	100μF/35V	
	OTHER PA	RTS GROUP		Q'ty	
		2050233032	3P EH CONNECTOR BASE	1	
		2050233061	6P EH CONNECTOR	1	
			BASE		
L					

EXPLODED VIEW OF CHASSIS AND CABINET & PARTS LIST PARTS LIST OF EXPLODED VIEW

(DRA-625R/425R Europe Black Version)

Parts marked with this symbol A have critical characteristics. Use ONLY replacement parts recommended by the manufacturer.

NOTE: ■ DRA-625R only • DRA-425R only Ref. No. Part No. Part Name Q'ty Remarks ① 1 4110751203 MAIN CHASSIS 4122462108 BRACKET-A 2 FOOT Ass'y 3 1040173103 4140478006 SAFETY PLATE **BOTTOM COVER** 1050758107 4430518003 P.C.B. HOLDER 2 4122197017 CARD STAND 1U-1596S MAIN UNIT 8■ ◉ 8• 1U-1606S MAIN UNIT ◉ 9■ 1U-1597SZ DISPLAY UNIT ⊚ 1U-1597S DISPLAY UNIT 9• 4122528000 BRACKET C 10= 4140426045 SAFETY PLATE 11= 12 4610386013 SPACER RUBBER 13■ 4140477007 SHIELD PLATE 14= 4140426029 SAFETY PLATE 15 4140483004 SAFETY PLATE 16 5131144005 MASKING SHEET 17 4122548006 BRACKET ① 18 1U-1742 CONTROL UNIT 19 4150299000 CONDENSER COVER 20 1430568001 FILTER BACK PANEL 21= 1050809124 BACK PANEL 21● 1050809137 CK45F2GAC103M **A 22** 2538014003 1 C-151 0.01µF/ 400V AC 23 AC CORD WITH PLUG **∆ 24** 2062063009 CORD BUSH **A** 25√ 4450056008 TERMINAL Ass'y **A** 26 2050071016 27 4770018001 WASHER (P-87) 1460925009 ANT. HOLDER 28 A 29= 2335667103 POWER TRANS 2335666104 **POWER TRANS A** 29● 4170322216 H.P RADIATOR 30■ 4170322203 H.P RADIATOR 30• 31 4129082002 RADIATOR BRACKET 32 4458004007 WIRE CLAMPER 33 14 4122463000 34 BRACKET-B 35 2030322060 1PCONNECTOR 4122431003 36 BRACKET 37 1460922400 INNER PANEL 38 1131018106 KNOB-TACT-1 1131019105 39 KNOB-TACT-2 40 1131020204 KNOB-FUNCTION 41 1430541109 WINDOW 42 4770288006 4 **PUSH RIVET** 43 4140453102 SHIELD PLATE POWER KNOB Ass'y 1131054102 44 45

Ref. No.	Part No.	Part Name	Q'ty	Remark
46	1441805009	FRONT PANEL Ass'y	1	
46	1441807007	FRONT PANEL Ass'y	1	
47				
48	1139071006	PUSH KNOB (T)	3	
48	1139071006	PUSH KNOB (T)	2	
49	1120529101	VOLUME KNOB	1	
50	1120530103	KNOB	3	Tone,
				Balance
51	1120530116	KNOB	1	Loudne
52	1020314005	TOP COVER	1	
53	1220146002	HIMERON SHEET	2	100×11
				0.5t UL
				Himero
54		_	_	
55	4610390070	RUBBER SHEET	2	
56	2048167026	HEADPHONES JACK	1	M12 Nu
57	2129532004	2P PUSH SWITCH	1	Speaker
				Select
58	2110521011	V1620V30FB104R	1	Motor
			'	Drive 10
				kohm V
59	2124686007	POWER SWITCH	1	TV-5
60	2110522007	V1604V20F K		Bass,
00	2110022007	(VR BLOCK)	'	Treble,
		(VIII BEGORY		Balance,
				Variable
				Loudnes
61■	2544216002	CE04W1J922M	2	C409,41
01-	2544210002	CL0444 3922 VI		9200μF
				63V
61•	2546089004	CE04W==822M		
010	2540089004	CE04VV622IVI		8200µF
				63V
62	2050347009	6P CONNECTOR BASE	2	C409,41
62	2050347009	OF CONNECTOR BASE	2	Phono,
				CD, Aux
				Video
				Tape-2
				(PB, RE
63	2050346000	4P CONNECTOR BASE		Pre-Out
03	2030340000	-F CONNECTOR BASE	1	Input
				Termina
	V			Tape-1
64	2050422007	2D ANT TERM		(PB, RE
64	2050433007	3P ANT. TERMINAL	1	
0.5	204020004	(DIN)		_
65	2048260004	3.5M MINI JACK	1	Remote
00	205040404	00.0054455		Control
66	2050484001	8P SPEAKER	1	
		TERMINAL		
67	4179021107	RADIATOR BLOCK	1	
68■	2710205009	2SA1491(O)/(Y)	2	Power T
				TR321,
				322,

Ref. No. Part No. Q'ty Remarks Part Name 2710204000 2SA1490(O)/(Y) Power TR TR321, 322 69∎ 2730337009 2SC3855(O)/(Y) Power TR TR319. 320 2730336000 2SC3854(O)/(Y) Power TF TR319, 320 2129520003 1P PUSH SWITCH Mode 71 2149003005 RELAY RL401 72 2160065006 FRONT END 4990088002 QH3031H0 73 Remote 3934043004 FLD (FIP 10TM7) 74 FUSE (2A) 75■ 2061015061 F-001 2061015058 FUSE (1.6A) F-002 75● 4122528000 BRACKET C 76 SCREWS & NUTS 4737002034 101= TAPPING SCREW(S) 35 (BLACK) 3x6 4737002034 TAPPING SCREW(S) (BLACK) 3x6 4737002021 TAPPING SCREW(S) 102 (BLACK) 3x8 4737004016 103 TAPPING SCREW(S) (BLACK) 4x6 104 4737500044 TAPPING SCREW(P) (BLACK) 3x8 105 4737508017 TAPPING SCREW(P) (BLACK) (3x10) 106 4737015018 TAPPING SCREW(S) 11 (BLACK) 3x8 110 4770263005 3P SWELLING SCREW 4770064107 111 FIXING SCREW PACKING & ACCESSORIES (not included EXPLODED VIEW) 201 5058006019 ENVELOPE 202 5111762009 INST. MANUAL 203 204 2311129005 LOOP ANTENNA 205 FM ANT ADAPTOR 5290040008 206 4990120009 RC-111 207 5050149000 POLY-COVER 208 5059102006 POLY COVER 209 5049102003 STYLEN PAPER 210 5030674003 CUSHION 211 5011312009 **CARTON CASE** 5011313008 211 CARTON CASE 212 5020658013 PAD

CONTROL CARD BASE

THERMAL CARBON

FILM

213

214

5131389006

5131349004

PARTS LIST OF EXPLODED VIEW (DRA-625R/425R Europe Gold Version)

[Same as parts list (for DRA-625R/425R Europe Black Version) except the followings

Part No.	Part Name	Remarks
1460922413	INNER PANEL	
1131018119	KNOB-TACT-1	
1131019118	KNOB-TACT-2	
1131020217	KNOB-FUNCTION	
1131054115	POWER KNOB-Ass'y	
1441805012	FRONT PANEL Ass'y	i
1441807010	FRONT PANEL Ass'y	
1139071019	PUSH KNOB (T)	
1120529114	VOLUME KNOB	
1120530129	KNOB	
1120530132	KNOB	
1020314018	TOP COVER	
W		
4770263018	3P SWELLING SCREW	
ING & ACCES	SORIES (not included Explode	ed view)
5011312012	CARTON CASE	
5011313011	CARTON CASE	
5139111001	COLOR LABEL (GOLD)	
	1460922413 1131018119 1131019118 1131020217 1131054115 1441805012 1441807010 1139071019 1120529114 1120530129 1120530132 1020314018 W 4770263018 ING & ACCES 5011312012 5011313011	1460922413 INNER PANEL 1131018119 KNOB-TACT-1 1131019118 KNOB-TACT-2 1131020217 KNOB-FUNCTION 1131054115 POWER KNOB-Ass'y 1441805012 FRONT PANEL Ass'y 1441807010 FRONT PANEL Ass'y 1139071019 PUSH KNOB (T) 1120529114 VOLUME KNOB 1120530129 KNOB 1120530132 KNOB 1120530132 KNOB 1020314018 TOP COVER W 4770263018 3P SWELLING SCREW CING & ACCESSORIES (not included Explode) 5011312012 CARTON CASE 5011313011 CARTON CASE

NOTE : DRA-625R only

DRA-425R only

ADDENDUM LIST

Ref. No.	Part Name & Descriptions	DRA-425R
1101.110.	Tart Name & Descriptions	U.K.
● 9 16 24	DISPLAY UNIT MASKING SHEET AC CORD	1U-1597U 5131144005(3)
29	AC CORD WITH LABEL POWER TRANS(EA) VOLTAGE LABEL	2062024006 2335680009 5130362008(2)

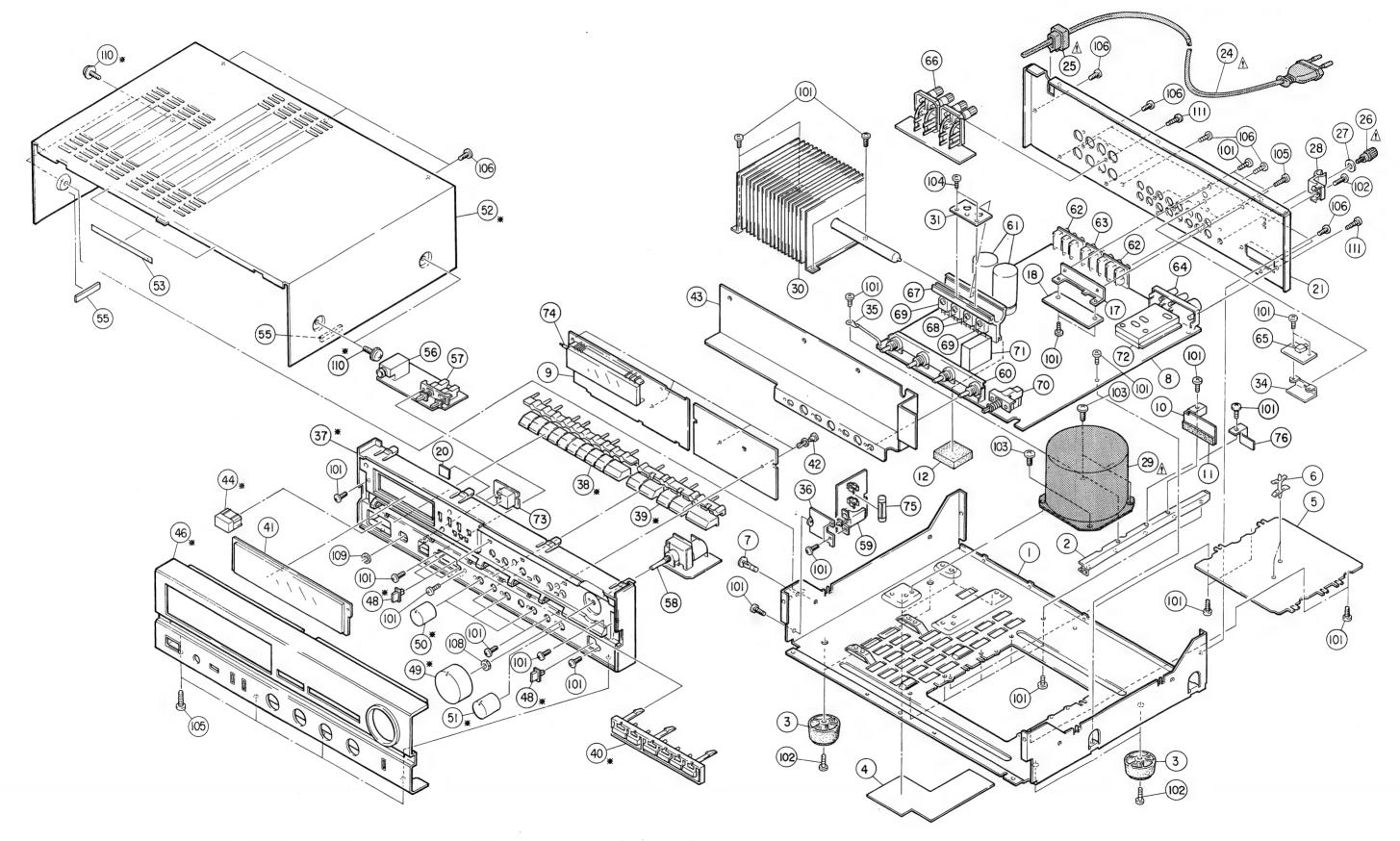
NOTE FOR PARTS LIST

- Part indicated with the mark "@" are not always in stock and possibly to take a long peried of time for supplying, or in some case supplying of part may be refused.
- When ordering of part, clearly indicate "1" and "I" (i) to avoid mis-supplying.
- Ordering part without stating its part number can not be supplied.
- Part indicated with the mark "*" is not illustrated in the exploded view.

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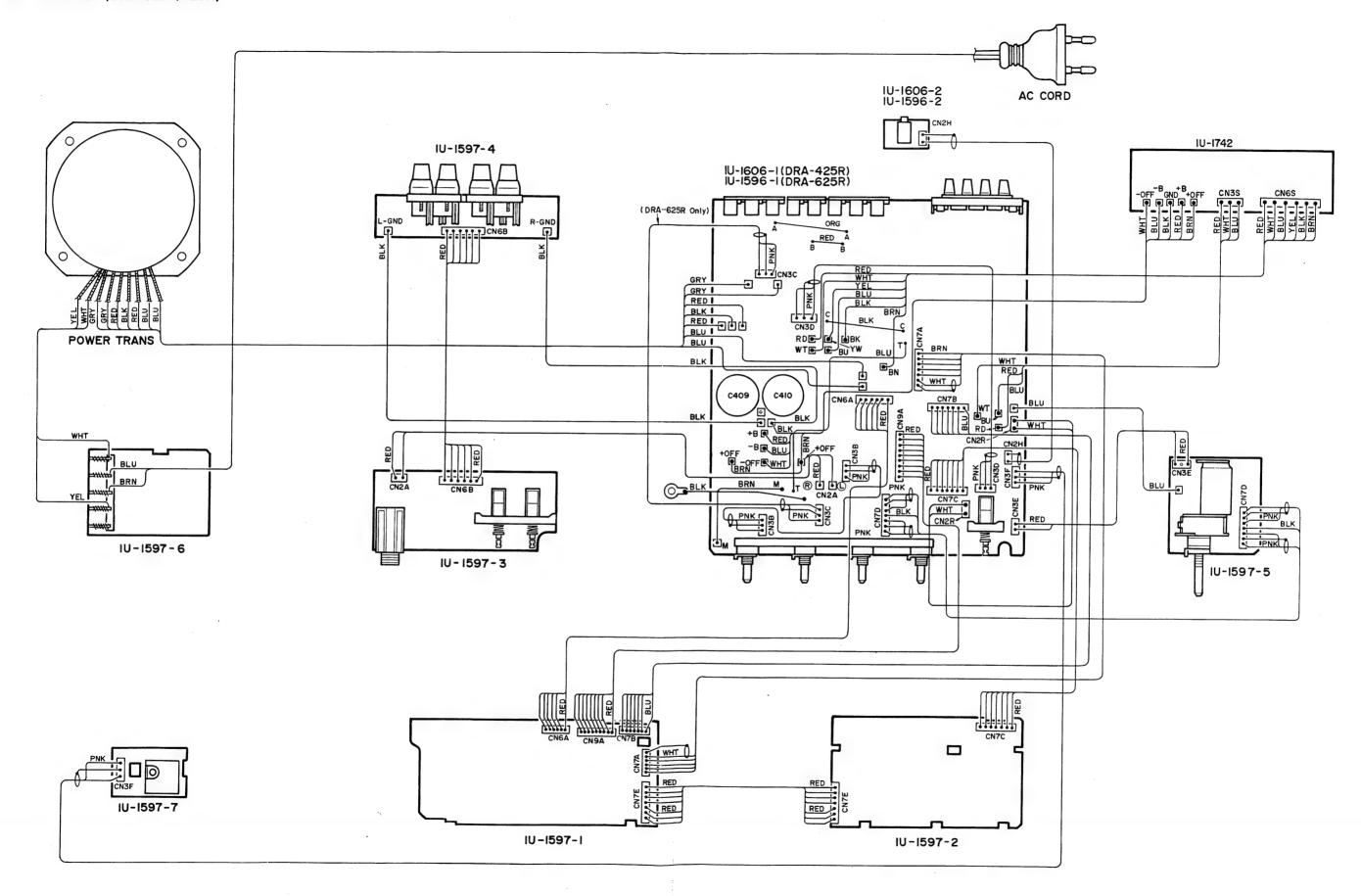
EXPLODED VIEW OF CHASSIS AND CABINET (DRA-625R/425R)

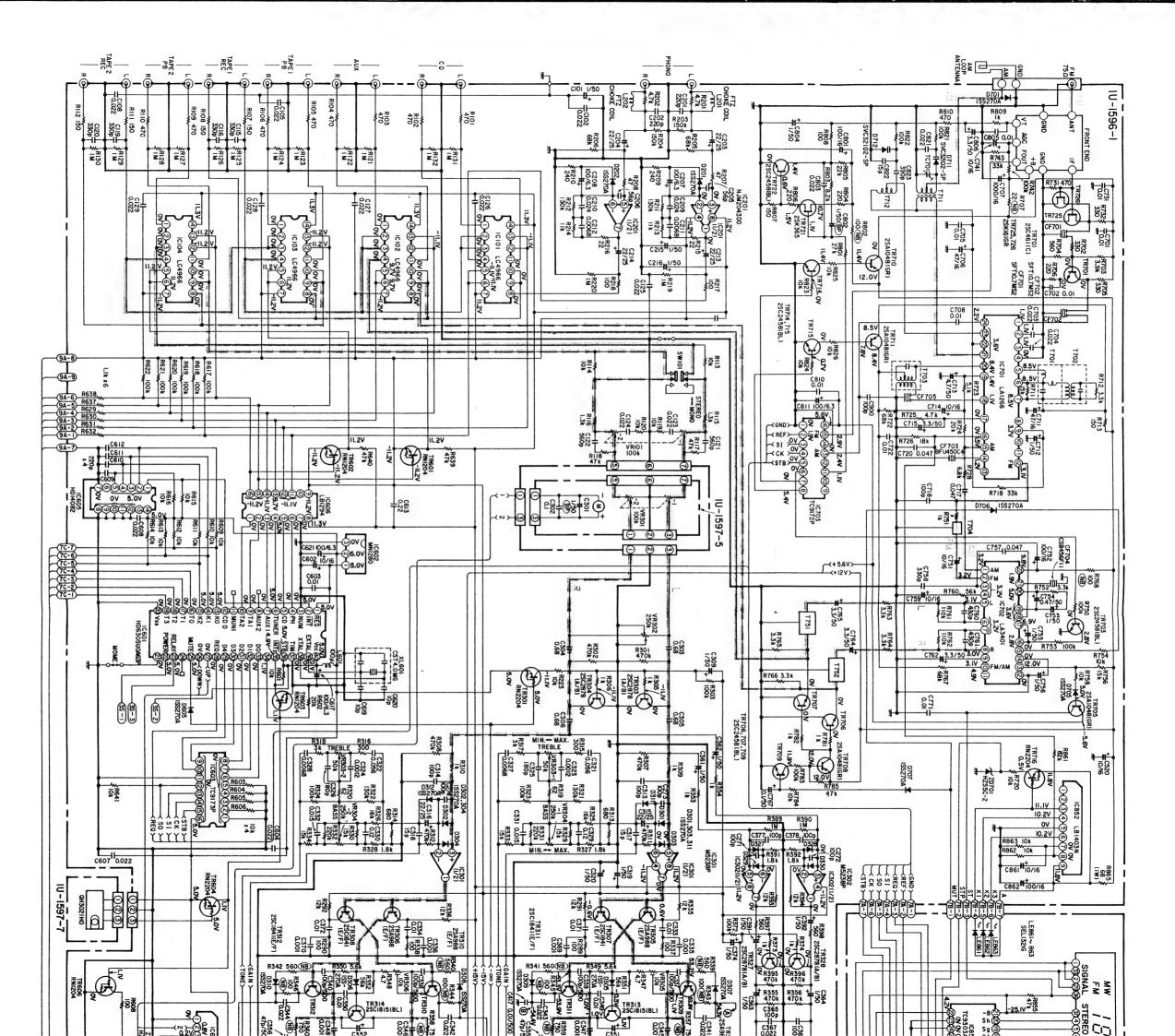
WARNING:
Parts marked with this symbol A have critical characteristics.
Use ONLY replacement parts recommended by the manufacturer.



(Those parts marked * in the Black Version should be changed the part number in the Gold Version.)

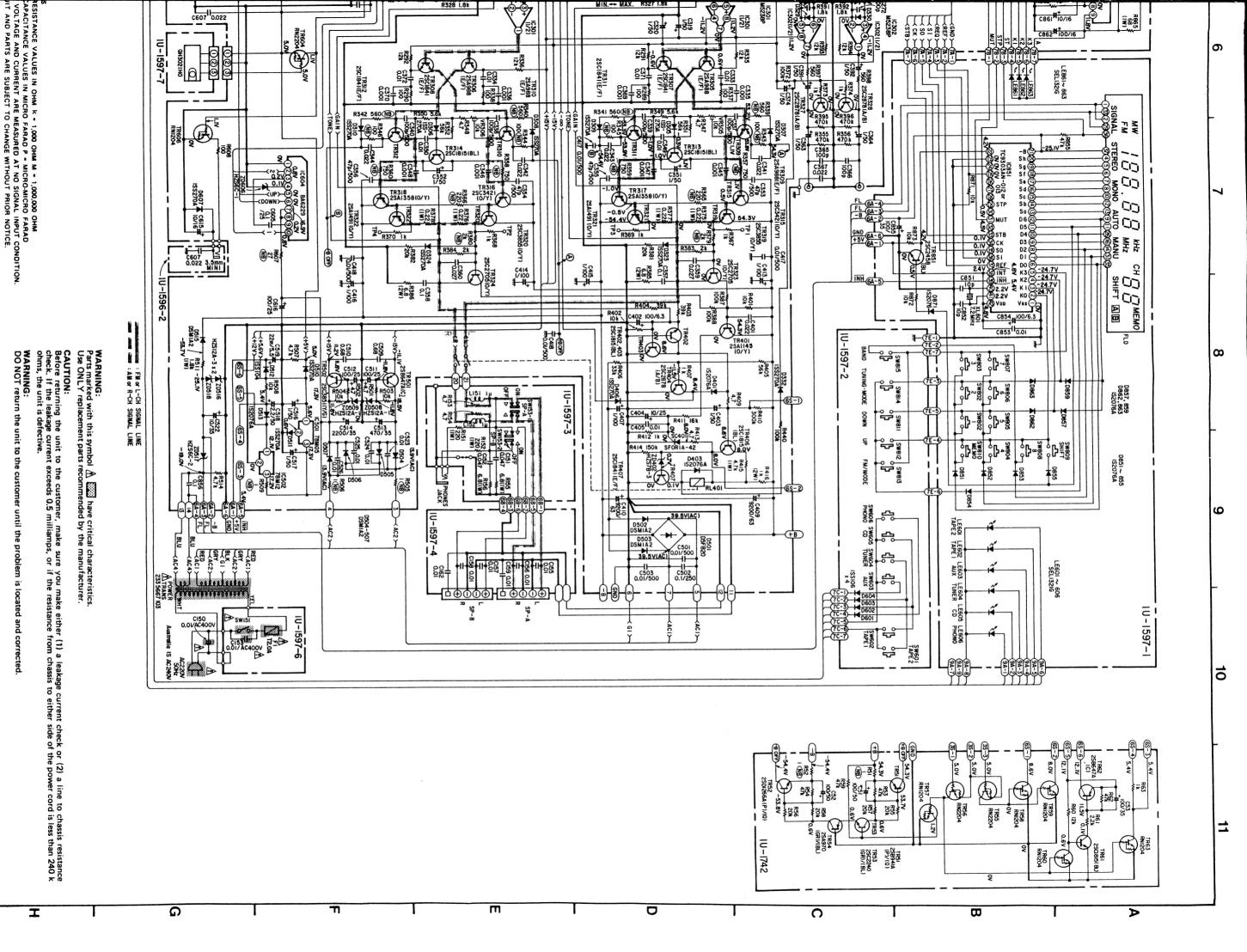
WIRING DIAGRAM (DRA-625R/425R)

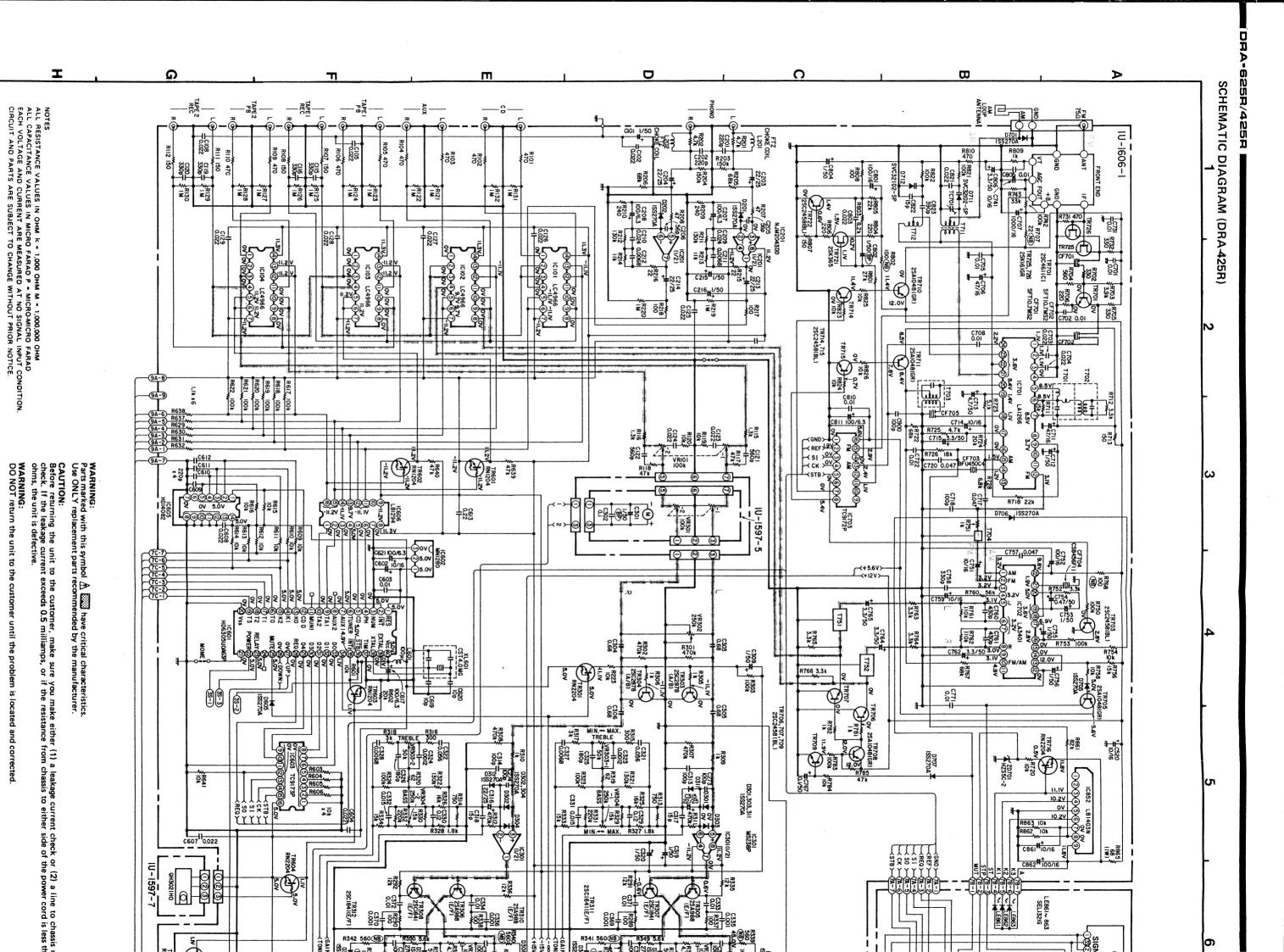


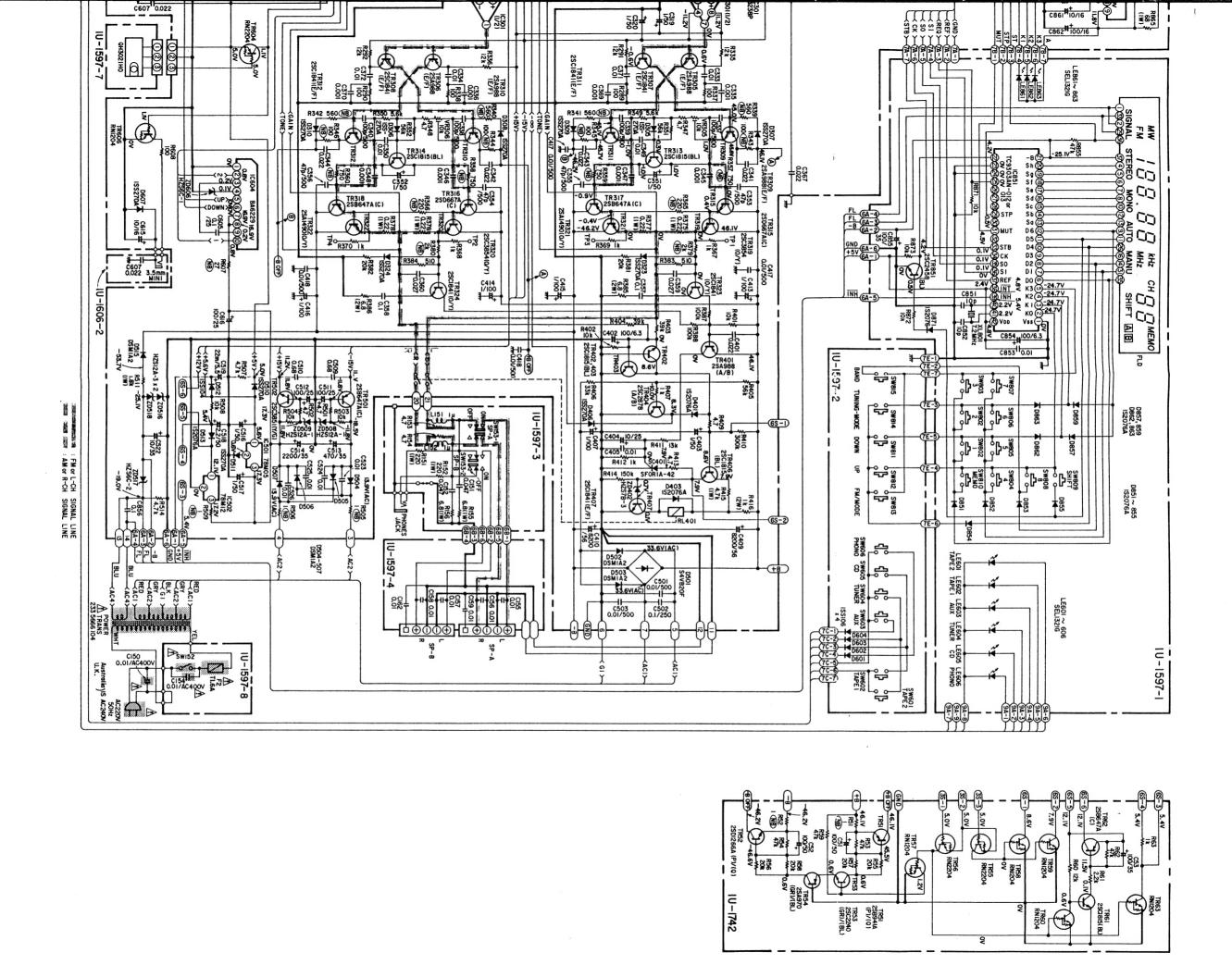


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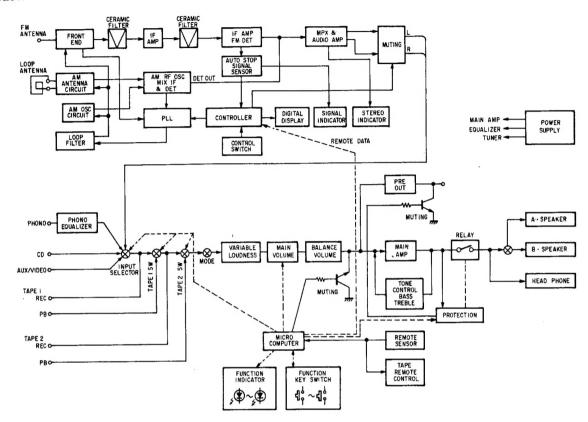




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BLOCK DIAGRAM

DRA-625R



DRA-425R

